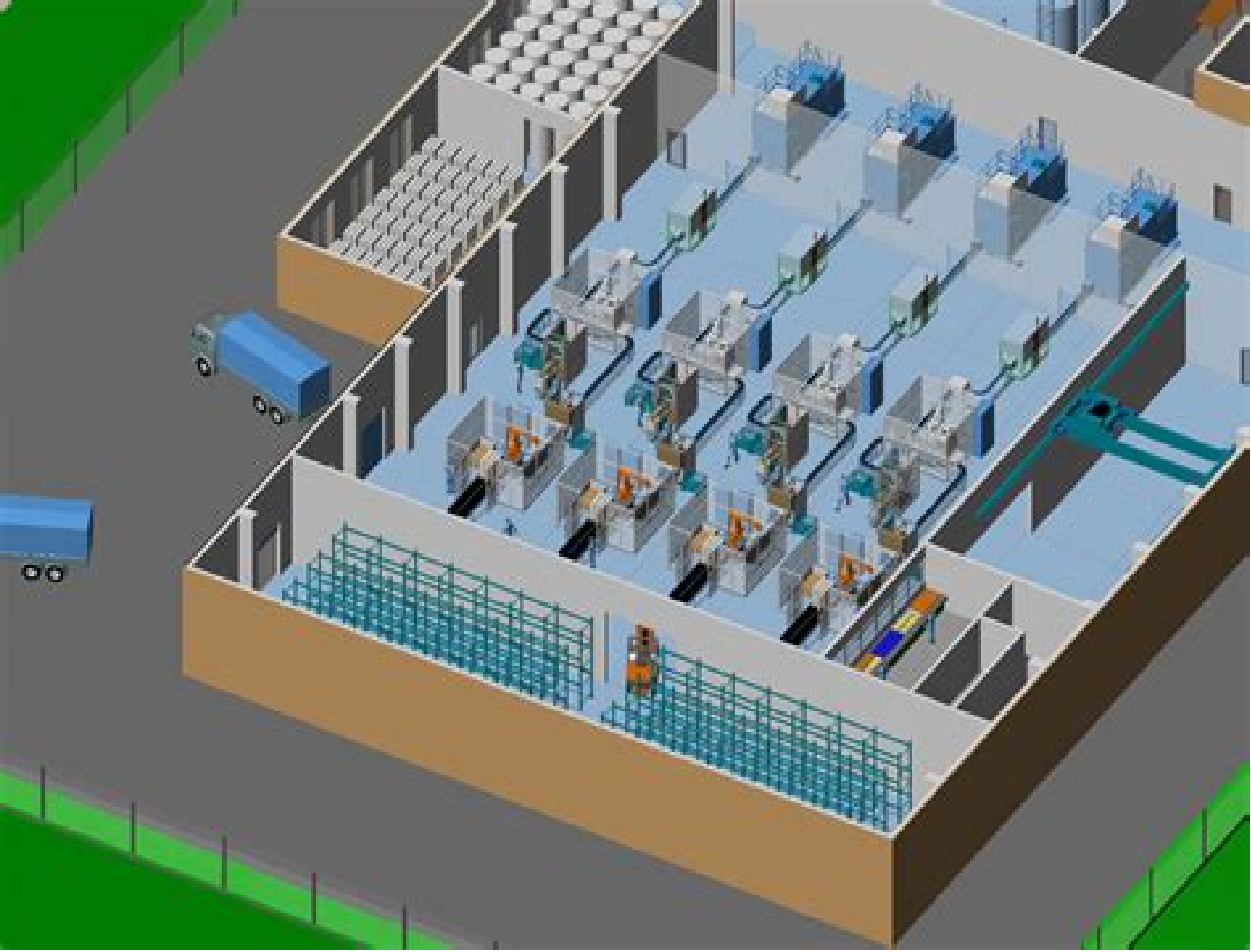
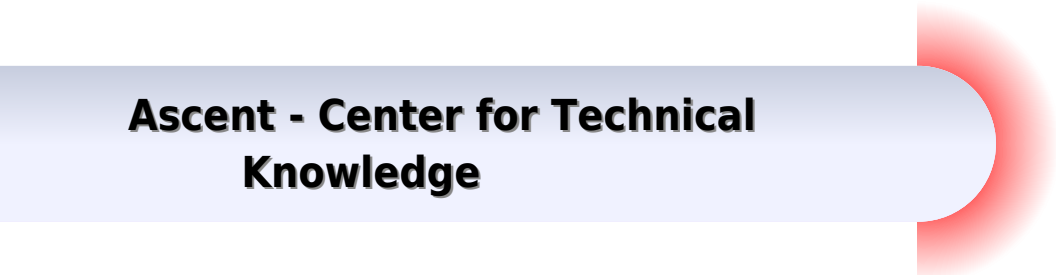




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act in strategic alliances to supply the ever changing needs of the global market In the first part the change drivers of manufacturing enterprises and the resulting new challenges are considered in detail with focus on an appropriate change potential The second part concerns the design of the production facilities and systems on the factory levels work place section building and site under functional organisational architectural and strategic aspects keeping in mind the environmental health and safety aspects including corporate social responsibility The third part is dedicated to the planning and design method that is based on a synergetic interaction of process and space The accompanying project management of the planning and construction phase and the facility management for the effective utilization of the built premises close the book The Authors Prof em Dr Ing Dr mult h c Hans Peter Wiendahl has been director for 23 years of the Institute of Factory planning and Logistics at the Leibniz University of Hannover in Germany Prof Dipl Ing Architekt BDA Jürgen Reichardt is Professor at the Muenster school of architecture and partner of RMA Reichardt Maas Associate Architects in Essen Germany Prof Dr Ing habil Peter Nyhuis is Managing Director of the Institute of Factory Planning and Logistics at the Leibniz University of Hannover in Germany

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