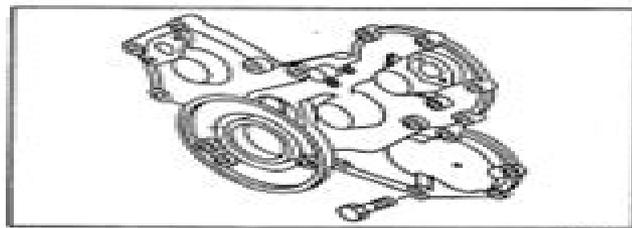


Gearcase PTO

Install the idler gear C and PTO gear to the gearcase.



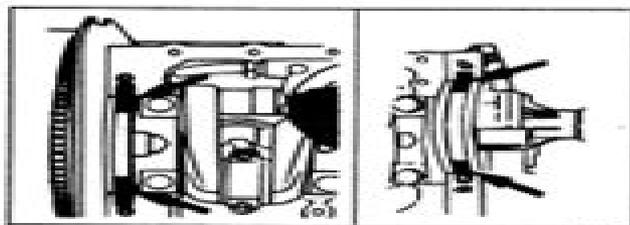
Gearcase cover

1. Apply sealant to the gearcase.
2. Install the gearcase cover to the gearcase.
3. Tighten the bolts to the specified torque.

N·m (kgf·m/lb.ft)

Bolt Torque	M8	14-24 (1.4-2.4/10-17)
	M12	75-91 (7.6-9.3/55-67)

4. Install the oil feed pipe to the gearcase cover.



Oil pan

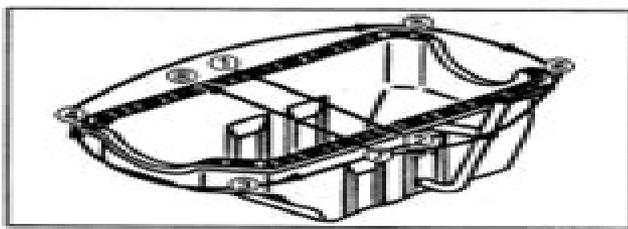
1. Apply sealant TB1207B or equivalent to the No.5 bearing cap arches, the bearing grooves, and the timing gearcase arches as shown in the illustration.

2. Fit the gasket rear lipped portion into the No.5 bearing cap groove.
Be absolutely sure that the lipped portion is fitted snugly in the groove.

3. Tighten the oil pan nuts and bolts to the specified torque a little at a time in the sequence shown in the illustration.

N·m (kgf·m/lb.ft)

Oil Pan Nut and Bolt Torque	14 - 24 (1.4 - 2.4/10 - 17)
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4jg2 Engine Manual

JS Bruner



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