

Shell Process Safety Fundamentals: getting the basics right,

1. **Never** So barriers for hydrocarbon and chemical drains & vents



2. Do not leave an open drain or critical transfer unattended



3. Take interim mitigating measures in case of failure of Safety Critical Equipment



4. For all defined high risk activities, follow the procedures and sign off after each step



5. Walk the Line - Verify and validate any line up change



6. Do not make a change without a proper MOC



7. Verify for complete tightness after maintenance work



8. Always check that equipment is pressure free and drained, and provide safe isolation before starting maintenance work



9. Perform MOC and install backflow protection when connecting utilities to process



10. Respond to critical alarms

Process Safety In Shell

IM Harris



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