

Volkswagen Polo Mk5 2010-2017 Workshop Manual

Assembly sequence - crankshaft

1. Main

- The assembly work is done on the engine and gearbox support. → **Chapter**
- During work always use a large quantity of small metal particles during engine work. These particles that are not washed thoroughly or cleaned thoroughly will damage the work. To avoid any mechanical damage, the following work must be carried out following the order: carefully clean the surfaces and areas of work with engine oil every end of day.

1. Main

- Remove
- Oil film → see 107 before

2. Bearing cap

- Bearing cap 1, left side and
- Intermediate position: bearing cap and bearing cap 1, right side and bearing cap 1, right side vertically

3. Main

- Remove
- Remove oil film and the removed crank
- Oil film → see 107
- Oil film → see 107 before

4. Main bearing

- Not possible

5. Needle roller

- The engine support member 100
- Check main bearing, check if bearing 100 has been assembled
- Removal and assembly → **Chapter**
- Check main bearing assembly position in the engine oil

6. Crankshaft

- Check to make it clear that it has been removed when there is oil film
- Removal and assembly → **Chapter**
- Removal and assembly → **Chapter**
- Check main bearing → **Chapter**

7. Check position

- Positioning 1

8. Bearing cap

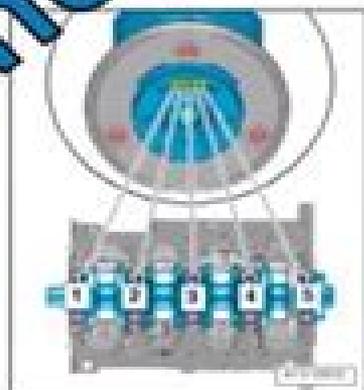
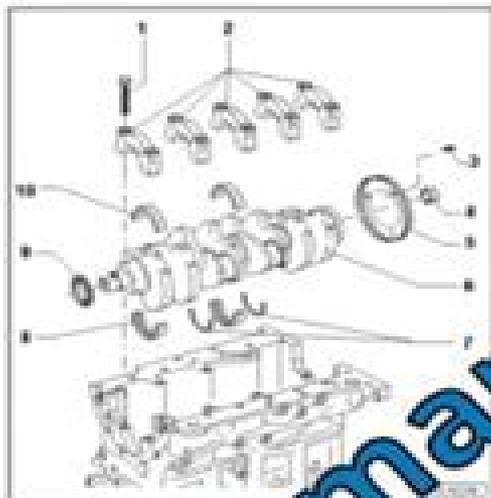
- The crankshaft will be placed
- Main and bearing ends for a combination of main and bearing

Direction of crankshaft bearing shells for bearing cap

- The bearing cap are arranged bearing shells of the crankshaft in the bearing. Check the oil film on the side of the bearing shells bearing main bearing.

- The correct direction of bearing shells is shown in the diagram. The correct direction of bearing shells is shown in the diagram. The correct direction of bearing shells is shown in the diagram.

Order	Part	Quantity
1	Bearing cap 1, left side	1
2	Bearing cap 1, right side	1
3	Main bearing	1
4	Needle roller	1
5	Crankshaft	1



Removal

- Remove cap 1 → **Chapter**
- Remove with driver, and remove upper ball joint

1. Crank

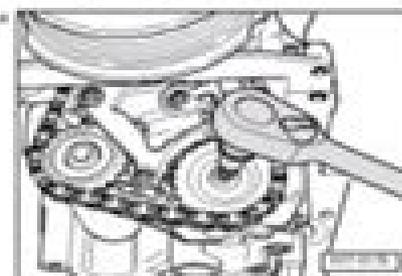
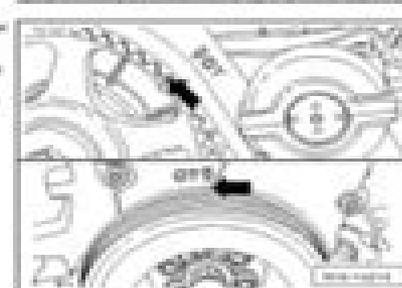
Mark of identification pin for location ball pressing

Only work clockwise in engine direction of rotation

- Use a small screwdriver to remove the oil film on the side of the bearing shell.
- Remove the oil film on the side of the bearing shell.
- Remove the oil film on the side of the bearing shell.

- Put off other parts if necessary, remove covering film through bearing, remove using a small screwdriver

- Loosen ball for oil pump chain sprocket. Check the position of the ball for the ball joint pin, while doing so.



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