

Special Torque Chart

ENGINE

SPECIAL TORQUE CHART**Torque for Bolts and Nuts**

| Component | Model | Thread Diameter and Pitch | Torque | Lubricating Oil Application (Thread Portion and Seat Surface) |
|--------------------|--|---------------------------|--|--|
| Cylinder Head Bolt | 3TNV82A | M9 x 1.25 mm | 46 - 49 ft-lb (61.7 - 65.7 N-m; 6.3 - 6.7 kgf-m) | Applied |
| | 3TNV82A, 3TNV84, 3TNV84T, 3TNV88, 4TNV84, 4TNV84T, 4TNV88 | M10 x 1.25 mm | 63 - 67 ft-lb (85.3 - 91.1 N-m; 8.7 - 9.3 kgf-m) | |
| | 4TNV94L, 4TNV98, 4TNV98T | M11 x 1.25 mm | 76 - 83 ft-lb (103.1 - 112.9 N-m; 10.5 - 11.5 kgf-m) | |
| | 4TNV106, 4TNV106T | M13 x 1.5 mm | 139 - 146 ft-lb (188.0 - 112.9 N-m; 19.0 - 20.0 kgf-m) | |

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Yi-Tong Ma



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