

Heat Treatment for Steel Materials

Name	Material Standard (JIS)	Typical Heat Treat	Grade	Applicable	Applicable	Reference
Temper-rolling	SS 400	Full Depth	Non-alloy (Austenitic)	SA500-SS400	SA500-SS400	Standard tempering applied to an austenitic ferritic steel. The tempering process is performed using rolling in an open-air furnace to make it more uniform in temper. Strength is not suitable to large or medium parts, such as shafts, etc.
Normalizing	SS 400	Standard (900°C)	Medium	SA500-SS400	SA500-SS400	Applicable to cold-rolled steel. The tempering process is performed using rolling in an open-air furnace. Applicable to medium parts.
Normalizing	SS 400	1. 2	High	SA500-SS400	SA500-SS400	Austenite is cooled rapidly to a temperature below the upper critical temperature. Applicable to cold-rolled steel. Applicable to cold-rolled steel. Applicable to cold-rolled steel.
Quenching	SA500-SS400	1. 1. 2	Low	SA500-SS400	SA500-SS400	Austenite is cooled rapidly to a temperature below the upper critical temperature. Applicable to cold-rolled steel. Applicable to cold-rolled steel. Applicable to cold-rolled steel.
Tempering in the tempering range (SA500-SS400)	SA500-SS400	1. 1. 2	Low	SA500-SS400	SA500-SS400	Austenite is cooled rapidly to a temperature below the upper critical temperature. Applicable to cold-rolled steel. Applicable to cold-rolled steel. Applicable to cold-rolled steel.
None	-	-	-	SA500-SS400	SA500-SS400	Not applicable. Applicable to cold-rolled steel. Applicable to cold-rolled steel. Applicable to cold-rolled steel.

Hardness Test Methods and Applicable Parts

Testing Method	Principle	Applicable Heat Treatment	Features	Reference
Rockwell Hardness	A diamond indenter is used to measure the hardness of a material. The hardness is measured by the depth of the indentation.	SA500-SS400	Applicable to a wide range of materials. The hardness is measured by the depth of the indentation.	JIS B 7721
Brinell Hardness	The hardness is measured by the depth of the indentation of a diamond indenter. The hardness is measured by the depth of the indentation.	SA500-SS400	The hardness is measured by the depth of the indentation. The hardness is measured by the depth of the indentation.	JIS B 7721
Shore Hardness	The hardness is measured by the depth of the indentation of a diamond indenter. The hardness is measured by the depth of the indentation.	SA500-SS400	The hardness is measured by the depth of the indentation. The hardness is measured by the depth of the indentation.	JIS B 7721
Rockwell Hardness	A diamond indenter is used to measure the hardness of a material. The hardness is measured by the depth of the indentation.	SA500-SS400	The hardness is measured by the depth of the indentation. The hardness is measured by the depth of the indentation.	JIS B 7721

General Steel Materials

Type	Material Size	Grade	Heat Treat	Standard Dimensions			
SA500-SS400	1000	SA500-SS400	1	SA500-SS400			
			2	SA500-SS400			
SA500-SS400	1000	SA500-SS400	3	SA500-SS400			
			4	SA500-SS400			
			5	SA500-SS400			
			6	SA500-SS400			
			7	SA500-SS400			
			8	SA500-SS400			
			9	SA500-SS400			
			10	SA500-SS400			
			11	SA500-SS400			
			12	SA500-SS400			
			13	SA500-SS400			
			14	SA500-SS400			
			15	SA500-SS400			
			16	SA500-SS400			
			17	SA500-SS400			
			18	SA500-SS400			
			19	SA500-SS400			
			20	SA500-SS400			
			SA500-SS400	1000	SA500-SS400	1	SA500-SS400
			SA500-SS400	1000	SA500-SS400	1	SA500-SS400
SA500-SS400	1000	SA500-SS400	2	SA500-SS400			
			3	SA500-SS400			
SA500-SS400	1000	SA500-SS400	4	SA500-SS400			
			5	SA500-SS400			
SA500-SS400	1000	SA500-SS400	6	SA500-SS400			
			7	SA500-SS400			
SA500-SS400	1000	SA500-SS400	8	SA500-SS400			
			9	SA500-SS400			
SA500-SS400	1000	SA500-SS400	10	SA500-SS400			
			11	SA500-SS400			
SA500-SS400	1000	SA500-SS400	12	SA500-SS400			
			13	SA500-SS400			
SA500-SS400	1000	SA500-SS400	14	SA500-SS400			
			15	SA500-SS400			
SA500-SS400	1000	SA500-SS400	16	SA500-SS400			
			17	SA500-SS400			
SA500-SS400	1000	SA500-SS400	18	SA500-SS400			
			19	SA500-SS400			
SA500-SS400	1000	SA500-SS400	20	SA500-SS400			
			21	SA500-SS400			



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