

## SIEMENS PLC INTERVIEW QUESTIONS & ANSWERS

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Do you like to switch your career? Here's our recommendation on the important things to need to prepare for the job interview to achieve your career goals in an easy way. Siemens is the SI unit of conductance. PLC is the controlling system where the tasks are performed, based on its functionality. It is also a software which is programmed to function just like normal PLC. Candidate should have good command on all activities to be done. There is huge demand for jobs related to Siemens PLC anywhere. One can check the availability of the job across cities including Mumbai, Delhi, Bangalore, Pune and Hyderabad. Follow Wisdomjobs page for Siemens PLC job interview questions and answers page to get through your job interview successfully.

### 1. Question 1. What Are The Various Plc System In Simatic S7 Range ?

**Answer :**

Siemens has broadly 3 PLC ranges ie Siemens S7 200 , 300 and 400

### 2. Question 2. What Are The Software Used With Siemens ?

**Answer :**

- o For S7 200 PLC programming : Microwin
- o For S7 300 and 400 system : Simantic S7 manager
- o The SCADA software used by Siemens is Win CC.
- o Earlier Siemens use to supply COROS LS/B

Programmable Logic Controller (PLC) Interview Questions

### 3. Question 3. Components Of Siemens S7 300 Series Plc System ?

**Answer :**

- o CPUs (312 IFM, 313, 314, IFM, 314, 315, 315-2DP, 316-2DP, 318
- o Signal Modules (SM), Digital I/O (SM321/322/323), Analog I/O (SM331/332/334)
- o Function modules (FM) ex Positioning modules, Closed Loop
- o Communication Processor ex CP 342-5 DP for Profibus
- o Interface module – For interconnecting individual racks (IM 360/ 361, IM365 S / R)

### 4. Question 4. Explain The System Bits Available In S7-200 Plc Special Memory Area ?

**Answer :**

Special Memory Byte 0 (SM0.0 – SM0.7) provides eight bits that are updated by the S7-200 CPU at the end of each scan cycle. Your program can read the status of these bits and then make decisions based on a bit's value.

**Always\_On :** SM0.0 This bit is always ON.

**First\_Scan\_On :** SM0.1 This bit is ON for the first scan cycle only. One use is to call an initialization subroutine.

**Retentive\_Lost :** SM0.2 This bit is turned ON for one scan cycle if retentive data was lost. This bit can be used as either an error memory bit or as a mechanism to invoke a special startup sequence.

# Siemens Plc Interview Questions Answers

**ML Yell**



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