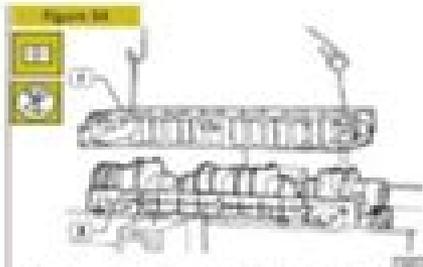
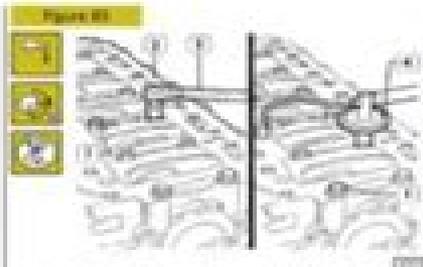


# Iveco Trakker 2007+ Workshop Manual



Place a piece of oil-soaked wire on the journal of the crankshaft (1), cover to the longitudinal axis, until the lower shoulder (2) is fully and uniformly coated.



Lubricate both sides (1) and (2) with oil and tighten them to torque specified in T40 Torque Table, then with 60° angle closing, following the diagram in Figure 11.

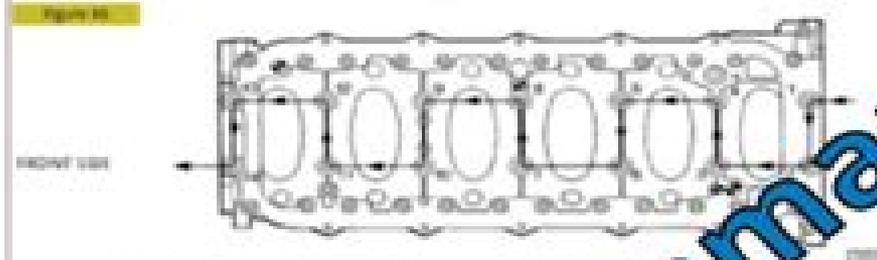


Diagram showing the tightening order of the main bearings for the lower crankshaft.



Remove the main bearings (1) from the crankshaft (2). The clearance between the main bearings (1) and the crankshaft (2) is obtained by comparing the thickness (1) with the maximum dimension (2) of the main bearings (1) and the diameter (3) of the crankshaft (2). If the clearance is less than 0.15 mm, the main bearings (1) must be replaced. If the clearance is greater than 0.15 mm, the main bearings (1) must be replaced. If the clearance is between 0.15 mm and 0.30 mm, the main bearings (1) must be replaced. If the clearance is greater than 0.30 mm, the main bearings (1) must be replaced.



Feel that is checked by using a feeler gauge (1) or dial indicator (2) as shown in the Figure 14. If the clearance is higher than specified, replace the new shaft-hull bearing and repeat the check.



Apply the feeler gauge (1) to the main bearings (2) and adjust the torque to the specified torque.



Apply extension W54005 (1) and pull out the main bearing (2).



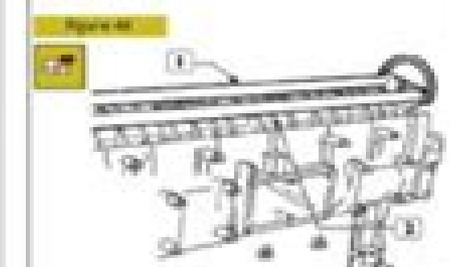
Align the crank (1) and take down the gear housing (2).



Remove power take-off control gear (1), if any. Remove screws (2) and dismount double gear (3). Remove bearing cover and dismount associated nut (4) dismount at point 14.



Remove the check spring (1) of the exhaust brake lever. Tighten the fly screws (2) of roller and shaft.



Apply nut W54005 (1) to the roller holder shaft (2) and remove the shaft (3) from the cylinder head.

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# Iveco Trakker Manual

**SJ Ball**



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