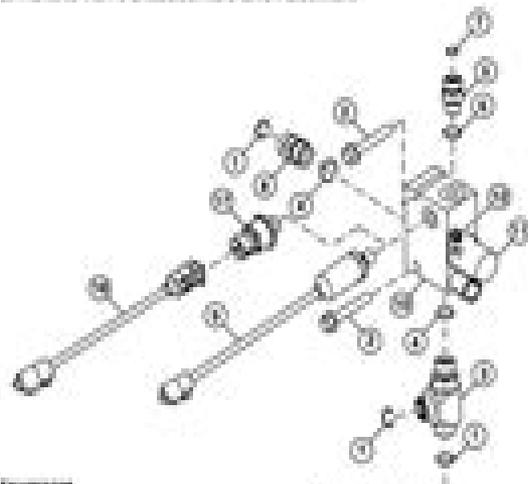


Park Brake Valve Disassembly and Assembly



TO REMOVE

- 1- O-Ring (2 each)
- 2- Cap Screw (2 each)
- 3- Air Filling
- 4- O-Ring (2 each)
- 5- Adapter Fitting

- 6- O-Ring
- 7- O-Ring
- 8- Adapter Fitting
- 9- Charge Pressure Sensor (S.N. 1110000)
- 10- Park Brake Valve Housing

Part Name Index

- 11- Retainer Valve
- 12- Air Inlet-Head Cap Screw (S.N. 1100000)
- 13- O-Ring
- 14- Charge Pressure Sensor (S.N. 1100000)
- 15- Charge Pressure Sensor (S.N. 1100000)

1. Mark position of hydraulic air filling (3) to aid in assembly, and remove.
2. Remove charge pressure sensor (9 or 15).
3. Remove adapter fittings (5 and 8).

11-1150-1

11-1150-1 (2 of 2)

4. Remove two socket head cap screws (12) and external valve (11) from park brake valve housing (10).
5. Remove O-rings (13 and 14).
6. Clean and inspect parts. Replace as needed.
7. Lubricate parts with clean hydraulic oil.
8. Install O-ring (15) on external valve.
9. Install external valve (11) in park brake valve housing (10).
10. Clean threads of socket head cap screws (12). Apply MEDIUM-LUBE-PLUMER and MEDIUM THREAD-LOCK and TENSILE (medium strength) to threads of socket head cap screws (12) and tighten to specification.

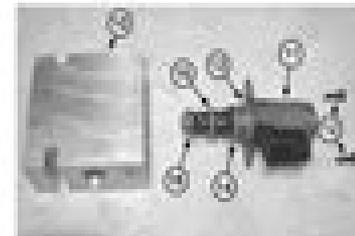
Part Name-Quantity:

Socket Head Cap Screw	2 (12)
Torque Range	40 to 50

11. Install adapter fittings (5 and 8).
12. Install charge pressure sensor (9 or 15) and tighten to specification.

Part Name-Quantity:

Charge Pressure Sensor	1 (9 or 15)
Torque Range	117 to 125



Park Brake Valve

- 11- Park Brake Valve Housing
- 12- Socket Head Cap Screw
- 13- O-Ring
- 14- O-Ring
- 15- O-Ring

13. Install air filling (3) in position as marked during removal.

11-1150-1 (2 of 2)

Park Brake Disassembly and Assembly

1. Remove park brake. See Park Brake Removal and Install (Group 1100).
2. Soak a few minutes cover and housing to aid assembly.
3. Remove four socket head cap screws and washers (7) and separate cover from housing.
4. Remove O-ring from cover.

- 11- Socket Head Cap Screw and Washer (4 each)



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The Top Books of the Year John Deere 450j 550j 650j Dozer Repair Service Manual The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the engaging narratives that have captivated audiences this year. John Deere 450j 550j 650j Dozer Repair Service Manual : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reid's "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reid's captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens' "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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