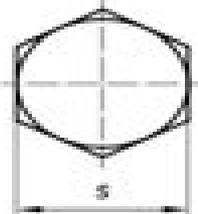
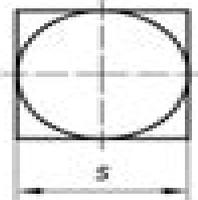


Symbols and designations of dimensions are specified in ISO 225.

Feature	Tolerance for product grades				Notes	
	A		B			C
3.1.1 Tolerance level						
Shank and bearing surface	close		close		wide	
Other features	close		wide		wide	
3.1.2 External thread	6g		6g		8g (but 6g for property class 8.8 and higher)	
					For certain products and coatings, other tolerance classes for threads may be specified in the relevant product and coating standards.	
3.1.3 Driving features						
3.1.3.1 External	<i>s</i>	Tolerance	<i>s</i>	Tolerance		
3.1.3.1.1 Width across flats	≤ 30	h13	≤ 18	h14		
	> 30	h14	> 18 ≤ 60	h15		
			> 60 ≤ 180	h16		
			> 180	h17		
						
Figure 1						
						
Figure 2						

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