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**HES**

<b><i>HES</i></b> D 0001-99		<b>GENERAL TOLERANCES (CUTTING WORK)</b>
C	REV4	

**1. SCOPE**

This standard specifies the tolerances for dimensions of metallic material products to be cut, when no symbol or numerical indication is given on drawings.

**2. GRADES**

Dimensional and angular tolerances shall be classified into grades 1 and 2.

**3. DIMENSIONAL AND ANGULAR TOLERANCES****3.1 Dimensional Tolerances for General Areas****3.1.1 Tolerances for holes and shafts(\*1)**

Unit: mm

Nominal Dimension		1.0 to 10		Over 10 to 100		Over 100 to 500		Over 500	
		Hole	Shaft	Hole	Shaft	Hole	Shaft	Hole	Shaft
Toler- ance	Grade	+0.2	0	+0.3	0	+0.5	0	+1.0	0
	1	0	-0.2	0	-0.3	0	-0.5	0	-1.0
	Grade	+0.4	0	+0.6	0	+1.0	0	+2.0	0
	2	0	-0.4	0	-0.6	0	-1.0	0	-2.0

Note (\*1) The holes and shafts referred to in 3.1. are limited to those having areas which can be measured internally and externally.

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**BM King**



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**Engineering Decision Making and Risk Management** Jeffrey W. Herrmann, 2015-03-19 IIE Joint Publishers Book of the Year Award 2016 Awarded for an outstanding published book that focuses on a facet of industrial engineering improves education or furthers the profession Engineering Decision Making and Risk Management emphasizes practical issues and examples of decision making with applications in engineering design and management Featuring a blend of theoretical and analytical aspects this book presents multiple perspectives on decision making to better understand and improve risk management processes and decision making systems Engineering Decision Making and Risk Management uniquely presents and discusses three perspectives on decision making problem solving the decision making process and decision making systems The author highlights formal techniques for group decision making and game theory and includes numerical examples to compare and contrast different quantitative techniques The importance of initially selecting the most appropriate decision making process is emphasized through practical examples and applications that illustrate a variety of useful processes Presenting an approach for modeling and improving decision making systems Engineering Decision Making and Risk Management also features Theoretically sound and practical tools for decision making under uncertainty multi criteria decision making group decision making the value of information and risk management Practical examples from both historical and current events that illustrate both good and bad decision making and risk management processes End of chapter exercises for readers to apply specific learning objectives and practice relevant skills A supplementary website with instructional support material including worked solutions to the exercises lesson plans in class activities slides and spreadsheets An excellent textbook for upper undergraduate and graduate students Engineering Decision Making and Risk Management is appropriate for courses on decision analysis decision making and risk management within the fields of engineering design operations research business and management science and industrial and systems engineering The book is also an ideal reference for academics and practitioners in business and management science operations research engineering design systems engineering applied mathematics and statistics

**Technology and Society and Engineering Business Management--2002** Hiroshi Honda, 2002 Annotation This proceedings contains papers presented at a November 2002 symposium on Industry Technology Society and History held under the sponsorship of the Engineering and Technology Management Group of the ASME International Papers are grouped in sections on engineering and technology management in academia the history of energy engineering and technology the history of bioengineering the history of heat transfer and engineering business management There is no subject index Annotation c 2003 Book News Inc Portland OR booknews.com

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governance ESG frameworks that both promote global sustainability goals and enhance accountability for negative impacts businesses can have on planet and people This collection of essays by leading businesspeople international civil servants legal practitioners academics and other experts offers a forward looking and pragmatic perspective that illuminates the major themes in this movement towards increasingly sustainable transparent and accountable business practices The collection shows how CSR has evolved to account for societal pressures environmental climate change and human rights impacts international policy imperatives and the practical challenges of regulating commercial activity that transcends borders The chapters offer an in depth examination of current issues including international frameworks and multistakeholder initiatives catalysing foundational change the shifting emphasis on corporate imperatives to avoid harm to third parties trends in CSR focused on assuring the planet s future sustainability and social stability regulatory initiatives around the globe including Europe North America Asia and Africa and extended accountability for activities of corporate group members and supply chains The pressure and business case for companies to incorporate CSR into corporate governance is intensifying with each quarter shareholder meeting and regulatory agenda The integration of CSR and new ESG frameworks into multinational corporate strategy and operations is key to sustainable business models that can generate long term value for the organization and all stakeholders Their acceptance as cornerstones of 21st century business practice appears inevitable Taking full account of the imperative for companies and their lawyers to grapple with the practical and legal challenges in this area this volume is an invaluable and pragmatic addition to the practitioners toolbox at this important juncture in an ever more dynamic field

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Anil Kumar, Mohammad Zunaid, K. A. Subramanian, Heechang Lim, 2023-03-21 This book presents the select proceedings of the International Conference on Recent Advances in Materials Manufacturing and Thermal Engineering RAMMTE 2022 It broadly covers the topics of manufacturing and thermal engineering Various topics covered in this book include alternative fuels automation mechatronics and robotics CAD CAM FMS CIM CN CFD failure and fracture mechanics friction wear tribology and surface engineering heat treatment microstructure and refrigeration and cryogenics heating ventilation and air conditioning system heat transfer internal combustion engines machinability and formability of materials mechanisms and machines rapid manufacturing technologies and prototyping turbo machinery thermal engineering and traditional and non traditional machining processes This book is useful for researchers and professionals working in the areas of manufacturing and thermal engineering

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