



Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Exterior-Profile Extrusions Used for Assembled Windows and Doors¹

This standard is issued under the fixed designation D4726; the number immediately following the designation indicates the year of original adoption or, in the case of revisions, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification establishes requirements for the material properties, including dimensional stability, weatherability, and extrusion quality, of rigid poly(vinyl chloride) (PVC) exterior profile extrusions used for assembled windows and doors. Methods for testing and for identifying exterior profile extrusions that comply with this specification are also provided.

1.2 The use of rigid PVC recycled plastic in this product shall be in accordance with the requirements in Section 6.

Note 1—Information with regard to application, assembly, and installation should be obtained from the manufacturers of the profiles and of the windows and doors.

Note 2—Refer to Specification D1678 for interior profile extrusions.

1.3 Color-hold guidelines are provided in an appendix for the manufacturer's product development and quality performance use.

1.4 Color-hold guidelines are presently limited to white, grey, beige, light brown, and dark brown (see Figs. X1.1 through X1.5). Additional colors will be added as color guidelines are developed.

1.5 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are for information only.

Note 3—There is no known ISO equivalent to this standard.

1.6 The text of this standard references notes and footnotes, which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this standard.

1.7 The following safety hazards caveat pertains only to the test methods portion, Section 11, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and*

environmental practices and determine the applicability of regulatory limitations prior to use.

1.8 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations (issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee).

2. Referenced Documents

- 2.1 ASTM Standards:²
 - D618 Practice for Conditioning Plastics for Testing
 - D883 Terminology Relating to Plastics
 - D1042 Test Method for Linear Dimensional Changes of Plastics Caused by Exposure to Heat and Moisture
 - D1435 Practice for Outdoor Weathering of Plastics
 - D1600 Terminology for Abbreviated Terms Relating to Plastics
 - D2244 Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
 - D3678 Specification for Rigid Poly(Vinyl Chloride) (PVC) Interior-Profile Extrusions
 - D3892 Practice for Packaging/Packing of Plastics
 - D4216 Specification for Rigid Poly(Vinyl Chloride) (PVC) and Related PVC and Chlorinated Poly(Vinyl Chloride) (CPVC) Building Products Compounds
 - D4226 Test Methods for Impact Resistance of Rigid Poly(Vinyl Chloride) (PVC) Building Products
 - E631 Terminology of Building Constructions
 - E805 Practice for Identification of Instrumental Methods of Color or Color-Difference Measurement of Materials
 - G147 Practice for Conditioning and Handling of Nonmetallic Materials for Natural and Artificial Weathering Tests

3. Terminology

3.1 General—Definitions are in accordance with Terminologies D883 or E631 and D1600, unless otherwise indicated.

¹ This specification is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.24 on Plastic Building Products.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards technical information, refer to the standard's Document Summary page on the ASTM website.

Astm D 4726

Marcel A. Müller



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PVC Plastics W. V. Titow, 2012-12-06 This book originated from my Publisher's request for a new concise account of PVC plastics in terms of their nature properties processing and applications There is thus inevitably an extensive thematic overlap with my still relatively recent *PVC Technology* 4th edition and I have drawn liberally on that source for a substantial amount of relevant basic material However the present book is by no means merely an abridgement of the earlier one whilst indeed considerably shorter it is not only comparable in scope and general coverage of the subject but also contains much new information I have made a point of again strongly featuring the numerous standards relevant and in many cases cardinal to the testing and characterisation of PVC materials and products and to the evaluation of their properties and performance these standards are an indispensable part of the technology of PVC plastics and nobody concerned with any aspect of this complex subject should fail to recognise that fact It is ever a pleasure to express appreciation and thanks where they are due I am grateful to Dipl Ing H E Luben of Brabender OHG Duisburg FRG not only for the up to date information he provided on Brabender equipment but also most particularly for his exceptionally friendly helpful attitude in all our contacts and for the trouble he took to make some illustrations and figures available in the form convenient for direct reproduction *Annual Book of ASTM Standards* ASTM International, American Society for Testing and Materials, 2003 **Annual Book of ASTM Standards** American Society for Testing and Materials, 1992 **ASTM Standardization News** American Society for Testing and Materials, 1995 *Standardization News* American Society for Testing and Materials, 2002 **Specifications & Standards for Plastics & Composites** Frank T. Traceski, 1990 Very Good No Highlights or Markup all pages are intact

Advances in Structural Integrity Krishna Jonnalagadda, Alankar Alankar, Nagamani Jaya Balila, Tanmay Bhandakkar, 2022-03-11 This book comprises the proceedings of the 3rd Structural Integrity Conference and Exhibition SICE 2020 The contents of the volume focus on structural integrity life prediction and condition monitoring which are reclassified under the domains of aerospace fracture mechanics fatigue creep fatigue interactions civil structures experimental techniques computation mechanics structural health monitoring nondestructive testing failure analysis materials processing stress corrosion cracking reliability and risk analysis This book will be a useful reference for students researchers and practitioners **Technological Dictionary of Plastics Materials** W.V. Titow, 1998-08-21 The 20th Century World has been transformed by the discovery and use of plastics Today plastic materials are used in a wide variety of applications from building and construction to packaging from sports equipment to transportation The vast number of plastics materials discovered over the past 40 years and their wide range of properties make them uniquely suited to a very broad spectrum of applications This combination of the successful utilisation of the materials and the number of types of material available has led to the growth of an array of technical terms within the field The Dictionary is intended as a reference tool for readers to negotiate these terms The main part of the *Technical Dictionary of Plastics Materials* presents a comprehensive set of

extended definitions of technical terms relating to all facts of the materials aspect of plastics technology The definitions cover the nature of plastics materials their composition including relevant non polymeric components and additives such as stabilisers fillers colourants etc their properties including methods of property determination testing and evaluation their applications and their handling and behaviour in processing In many cases reference is given to the relevant technical standards from the International ISO British BSI and American ASTM standards In addition to the main part of the Dictionary containing the definitions there are two further sections The first gives explanations of the abbreviated terms letter symbols used for the parent polymer and for the other constituents of plastics materials while the second identifies the trade names of a number of plastics materials and their components

The Sampling of Bulk Materials Richard Smith, George Vaughton James, 1981

15th Wear of Materials Peter J. Blau, Steven L. Shaffer, 2005-10-03 These proceedings of the 15th International Conference on Wear of Materials focus on the friction and wear of materials in various applications under different environments from the nanometer scale to the meter scale The conference provides a unique international forum for researchers and practitioners from different disciplines to exchange latest results Coverage includes Wear assessment and monitoring Wear modeling mechanisms mapping and prediction Wear corrosion testing and control Surface engineering for wear and wear corrosion control Development of new wear test methods and wear test methodologies Wear of materials for biomedical applications Wear of non equilibrium materials from atomic dimensions to the micro scale Wear of hard and superhard materials Wear of materials in the earthmoving minerals processing and mining industries

Handbook of Plastic Optics Stefan Bäumer, 2005 This volume is the only book to describe in detail all aspects of plastic optics from design issues to production technology and quality control aspects Throughout the focus is firmly set on practical applications making this an indispensable source of information for all those working in optics research and development Topics covered in this volume include Opto mechanical design Processing Tooling Materials Metrology Equipment Applications

Sampling Source Book C. L. Paul Thomas, Helen Schofield, 1995 The Sampling Source Book is an invaluable guide to the world's literature on sampling and provides a timely and much needed focus on what is a diverse and important subject Based on an exhaustive search of the world's literature this index contains bibliographic references to journal articles patents conference proceedings books technical reports and standards Details of databases searched and outlines are provided as to how the searches were conducted to facilitate update of the data by users of the index The material contained in this source book has been assessed by specialists in sampling operations assuring relevance of the material included Comprehensive lists of suppliers of sampling equipment consultants and professional bodies with expertise and interests in sampling are also presented

En\$ible [i.e. Sensible] Home James T. Dulle, 1996

Catalog of American national standards. 1994, 1994

Papermaking, Converting, Allied Science and Technology, 1960

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Standards American National Standards Institute,1989 Catalog of American National Standards American National Standards Institute,1995 **Bibliography of Pulp and Paper Making and United States Patents on Paper Making and Related Subjects** ,1960

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