

3.1.3 *Knoop hardness test, n* —an indentation test in which a Knoop rhombic-based pyramidal diamond indenter having specified edge angles, is forced under specified conditions into the surface of the test material, and, after removal of the test force, the length of the long diagonal of the projected area of the indentation is measured to calculate the Knoop hardness number.

3.1.4 *Vickers hardness number, HV, n* —the calculated result from a Vickers hardness test, which is proportional to the test force applied to the Vickers indenter divided by the surface area of the permanent indentation made by the indenter after removal of the test force.

3.1.4.1 *Discussion*—

The surface area of the permanent indentation made by the Vickers indenter is calculated based partly on the measured mean length of the two diagonals of the projected area of the indentation.

3.1.5 *Vickers hardness test, n* —an indentation test in which a Vickers square-based pyramidal diamond indenter having specified face angles is forced under specified conditions into the surface of the test material, and, after removal of the test force, the lengths of the two diagonals of the projected area of the indentation are measured to calculate the Vickers hardness number.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *standardization, n* —to bring in conformance to a known standard through verification or calibration.

3.2.2 *microindentation hardness test, n* —a hardness test, normally in the Vickers or Knoop scales, using test forces in the range of 9.807×10^{-3} to 9.807 N (1 to 1000 gf).

3.2.3 *macroindentation hardness test, n* —a hardness test using test forces normally higher than 9.807 N (1 kgf). Macroindentation tests include Vickers, Rockwell and Brinell.

Note 3—Use of the term microhardness should be avoided because it implies that the hardness, rather than the force or the indentation size, is very low.

3.2.4 *scale, n* —a specific combination of indenter (Knoop or Vickers) and the test force (kgf).

3.2.4.1 *Discussion*—

For example, HV 10 is a scale defined as using a Vickers indenter and a 10 kgf test force and HK 0.1 is a scale defined as using a Knoop indenter and a 100 gf test force. See 5.10 for the proper reporting of the hardness level and scale.

3.2.5 *as-found condition, n* —the state of the hardness machine as reflected by the initial verification measurements made prior to performing any cleaning, maintenance, adjustments or repairs associated with an indirect verification.

3.2.6 *hardness machine, n* —a machine capable of performing a Vickers or Knoop hardness test.

3.2.7 *hardness testing machine, n* —a Vickers or Knoop hardness machine used for general testing purposes.

3.2.8 *hardness standardizing machine, n* —a Vickers or Knoop hardness machine used for the standardization of Vickers or Knoop hardness test blocks.

3.2.8.1 *Discussion*—

A hardness standardizing machine differs from a hardness testing machine by having tighter tolerances on certain parameters.

3.3 *Equations:*

3.3.1 The average \bar{d} of a set of n diagonal length measurements d_1, d_2, \dots, d_n is calculated as:

$$\bar{d} = \frac{d_1 + d_2 + \dots + d_n}{n} \quad (1)$$

where each of the individual diagonal measurements d_1, d_2, \dots, d_n is the mean of the two diagonal length measurements in the case of a Vickers indentation, or is the long diagonal length measurement in the case of a Knoop indentation.

3.3.2 The repeatability R in the performance of a Vickers or Knoop hardness machine at each hardness level, under the particular

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