

PNEUMATIC ACTUATORS

Single-acting cylinder (rod extended on one side) 	Double-acting cylinder (rod retracted on one side) 	Double-acting cylinder (rod extended on one side) 	Double-acting cylinder (rod retracted on one side)
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SOLENOID VALVES, CONTROL VALVES, FLUID VALVES

Directional
The position of a solenoid (1), 2/3 and 4/3 refer to the number of flow paths:
 - The first digit is the number of ports.
 - The second digit is the number of positions.
 - The third digit shows the number of other positions.

1/2 = 1 port, 2 position
 2/3 = 2 ports, 3 position

Directional control valves are used to control the flow of air to the actuators. They are used in the main circuit of a pneumatic system. The different control connections for a valve in its different positions are:



- Position:**
- 1/2 = normally closed valve position
 - 2/3 = normally open valve position
 - 4/3 = normally closed valve position

Direction of flow
The arrow (1) in the symbol shows the direction of flow of the fluid.
 Reversing the direction of flow can be achieved by the solenoid (2) or the manual operation (3).



Connection of supply and exhaust ports
 - connected to pressure supply



- exhaust directly to the tank



- exhaust with control valve



Flow and return
 The mechanical connection between the symbols is used to show the flow direction. The arrows in the symbol show the direction of flow.



Normal or optional pressure supply



FLUID CONTROL AND RETURN SYMBOLS

Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control
Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control

Flow control symbols with numbers 1/2, 2/3 and 4/3

Flow paths:

1/2 = 1 port, 2 position 1. Supply pressure (1) 2. Exhaust	2/3 = 2 ports, 3 position 1. Supply pressure 2. Exhaust 3. Control
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4/3 directional symbol: 1/2 (1) and 2/3 (2) positions, 3 (3) - 1/2 or 2/3 - 4/3 position, 3 (3) - 1/2 or 2/3 - 4/3 position, 3 (3) - 1/2 or 2/3 - 4/3 position

- Supply 1/2 - exhaust ports 1 and 2
- Supply 2/3 - exhaust ports 1 and 2
- Supply 4/3 - exhaust ports 1 and 2

Pneumatic Symbols Asco

Béla G. Lipták, Kriszta Venczel



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Hydraulics & Pneumatics ,1982 The Jan 1956 issue includes Fluid power engineering index 1931 55 **Official Summary of Security Transactions and Holdings** United States. Securities and Exchange Commission,1958

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1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Pneumatic Symbols Asco
- Chapter 2: Essential Elements of Pneumatic Symbols Asco
- Chapter 3: Pneumatic Symbols Asco in Everyday Life
- Chapter 4: Pneumatic Symbols Asco in Specific Contexts
- Chapter 5: Conclusion

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