

**Functional Description (Continued)****Multi-function Block Components**

The Multi-function Valve Block includes a shuttle valve which provides internally supplied servo pressure, and an optional Pressure Compensator Over-Ride (PCOR) function with optional brake pressure defeat.

**Servo Pressure Supply**

For internal supply, the multi-function block incorporates a shuttle spool with internal check ball valve that routes oil from the main circuit ports of the motor to the control valve in the end cap. "High side" pressure is provided to the servo control valve in the end cap.

For external supply, the connection between the shuttle spool and the servo control valve is blocked in the end cap. The external pressure supply to the servo control valve connects to a port ("M5") on the end cap.

**Pressure Compensator Over-Ride (PCOR)**

The Pressure Compensator Over-Ride (PCOR) system includes a spool valve located in the PCOR block which is attached to the multi-function block. This system increases the motor displacement at system pressures above the PCOR valve setting. (Pressure Compensator Over-Ride is not available with the N2 and H2 controls, or the PC regulator.)

For bi-directional PCOR operation, the shuttle valve in the multi-function block routes system high pressure to the PCOR spool valve. For single direction PCOR operation, the PCOR spool valve is connected to one (1) side of the closed loop through passages in the multi-function block.

When system pressure exceeds the PCOR setting, the spool valve moves to connect the displacement reducing end of the servo piston to the motor case, and the displacement increasing end of the servo piston to system pressure. This increases the motor displacement, which reduces the motor output speed. When the PCOR valve closes, control of the servo piston returns to the control spool in the motor end cap.

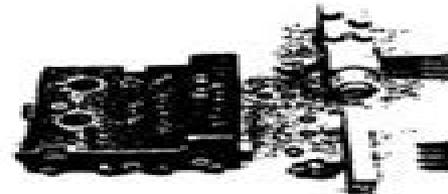


Fig. 10-35 - Multi-function Block (Without Control) 51000029



Fig. 10-36 - Multi-function Block with Servo Pressure Supply Shuttle Spool 51000030

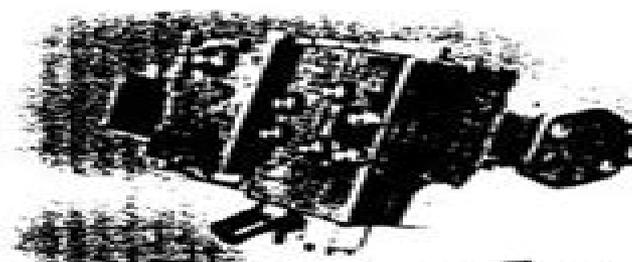


Fig. 10-37 - Multi-function Block with PCOR Block and Spool Valve (K1-K2 Control Shown) 51000031

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