

## Operations Management (12th Edition)

### Problem

A manufacturer is responsible for writing an estimate that will be used for some reason. Part of the estimate being completed is a total of 600 hours. If the user has a 75-percent learning curve, how long should it take them to finish the last two units?

### Step-by-step solution

#### Step 1 of 3

How long required to complete four units is 600 hours. The learning curve applied is 75 percent from the learning curve coefficients table (page 75). It is observed that total time for the complete four units at 75% learning curve is 2,940.

Now, calculate the time required to complete the first unit using the formula below:

$$T_1 = T_4 \times \text{learning curve}$$

Given,  
 $T_4 = 2,940$  hour required for complete all the units is 2,940 hour  
 $R_1 = 75\%$  learning curve  
 $\text{learning curve} = 0.75$

Now, substitute the values in the above equation as shown below:

$$\begin{aligned}
 T_1 &= 2,940 \times \text{learning curve} \\
 \text{learning} &= 2,940 \times 0.75 \\
 T_1 &= 2,205 \times 0.75 \\
 &= 1,653.75 \text{ minutes}
 \end{aligned}$$

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#### Step 2 of 3

Again, use the same formula to calculate the total time required to complete 6 units as shown below:

$$\begin{aligned}
 T_6 &= 2,940 \times 1.054 \\
 &= 3,096.76
 \end{aligned}$$

Since 3,096 is the total time taken at 75% learning curve to complete 6 units taken from table (R1, T1).

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#### Step 3 of 3

In the given problem, it was asked to calculate the time required to complete the last two units which is total time for six units minus time required for first four units.

$$\text{Therefore, time required to finish the last two units} = 3,096.76 - 2,205 = 891.76 \text{ minutes.}$$

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