

Improving reliability and efficiency in centrifugal pumps

Conversion of metal pump wear parts to advanced composite materials can lead to substantial annual cost savings

GEOFF LEWIS
DuPont

Even nowadays, the ubiquitous centrifugal pump — the beating heart of so many processes — can still be a weak link, where failure can have significant consequences. In the oil and gas processing industries, such pump failures can cause expensive repairs, potential loss of product to the atmosphere and possible process losses. One failure mode is seizure of the metal wear rings due to run-dry conditions or other off-design operation (see Figure 1).

To reduce the risk of pump seizure, maintenance shops sometimes increase the gap or clearance between the wear rings. While this may minimize contact at the wear rings, it can create a new set of problems. This includes loss of efficiency and increased vibration due to reduced hydraulic damping forces from the wear rings, and it can also result in increased shaft deflection. In turn, that places greater wear and tear on moving parts, and can lead to more frequent seal and bearing failures. When you consider that the repair of an API-style pump costs an average of \$10,000, not factoring in the extra cost of potential downtime and lost production, increasing the clearance can be a very expensive “fix” to this problem.

Long-term performance in centrifugal pumps

A better solution is to replace metal wear components with advanced, non-metallic parts made of composite materials, permitting much closer clearance between moving parts and enhanced run-dry capabilities should a process upset occur.



Figure 1 No-flow operation of a boiler feed water pump caused these metal wear rings to weld together, requiring extensive repairs. Replacement of metal parts with Vespel CR-6100 parts provided better operation in no-flow conditions.

A well-proven, non-metallic wear component material is DuPont Vespel CR-6100 composite. Parts made from the composite are increasingly used in thousands of pumps and hundreds of refineries and petrochemical plants around the world. Companies using it include BP, ConocoPhillips, ExxonMobil, Laroco, Shell and Sunoco.

Vespel CR-6100 composite parts

and shapes are specified for wear rings, line shaft bearings, bowl bearings, throat bushings and pressure-reducing bushings in most types of centrifugal pumps (see Table 1). Other uses include compressor valve plates, motor and agitator bearings, gear pump idler bushings, valve seats, thrust washers, mechanical seal components, wear strips and plates.

The composite has a range of

Pump parts convertible to Vespel CR-6100

Pump type Overhung and vertical inline (API pumps) Single-stage between bearings Multi-stage horizontal	Vespel CR-6100 parts Stationary* wear rings and throat bushings Stationary wear rings and throat bushings Stationary wear rings, throat bushings, inter-stage bushings and pressure-reducing bushings Stationary wear rings, inter-stage bushings, line shaft bearings, and throat bushings
Vertical	
<small>*Vespel CR-6100 should be mounted in compression, which in nearly all pumps will be the stationary, case and head rings.</small>	

Table 1

Reliability Analysis Applied On Centrifugal Pumps

Clifford Lane



Reliability Analysis Applied On Centrifugal Pumps:

Decoding **Reliability Analysis Applied On Centrifugal Pumps**: Revealing the Captivating Potential of Verbal Expression

In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Reliability Analysis Applied On Centrifugal Pumps**," a mesmerizing literary creation penned with a celebrated wordsmith, readers embark on an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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