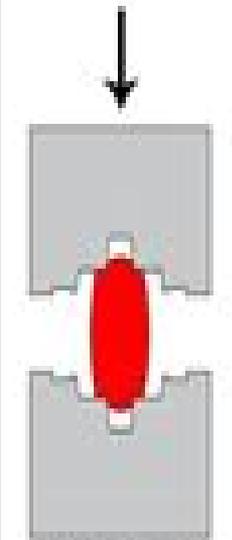


Three Methods Of Forging

Closed Die



Hot Metal Billet In Contact With Moving Die

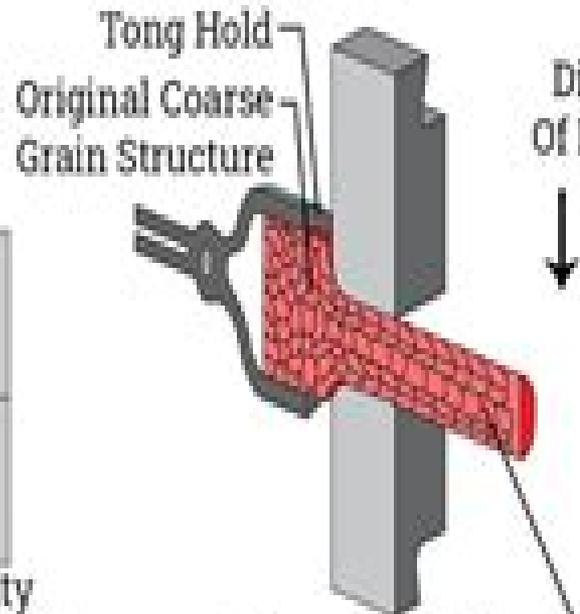


Restriction Of Lateral Flow Causing Cavity To Fill



Die Cavity Finally Filled

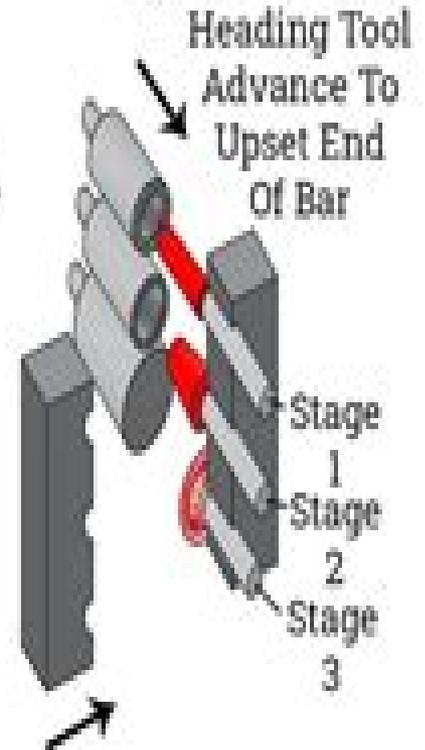
Open Die



Tong Hold
Original Coarse Grain Structure

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