

4. Remove four elbow-to-intake manifold screws and washers. See Figure "Removal of Intake Manifold Elbow" .

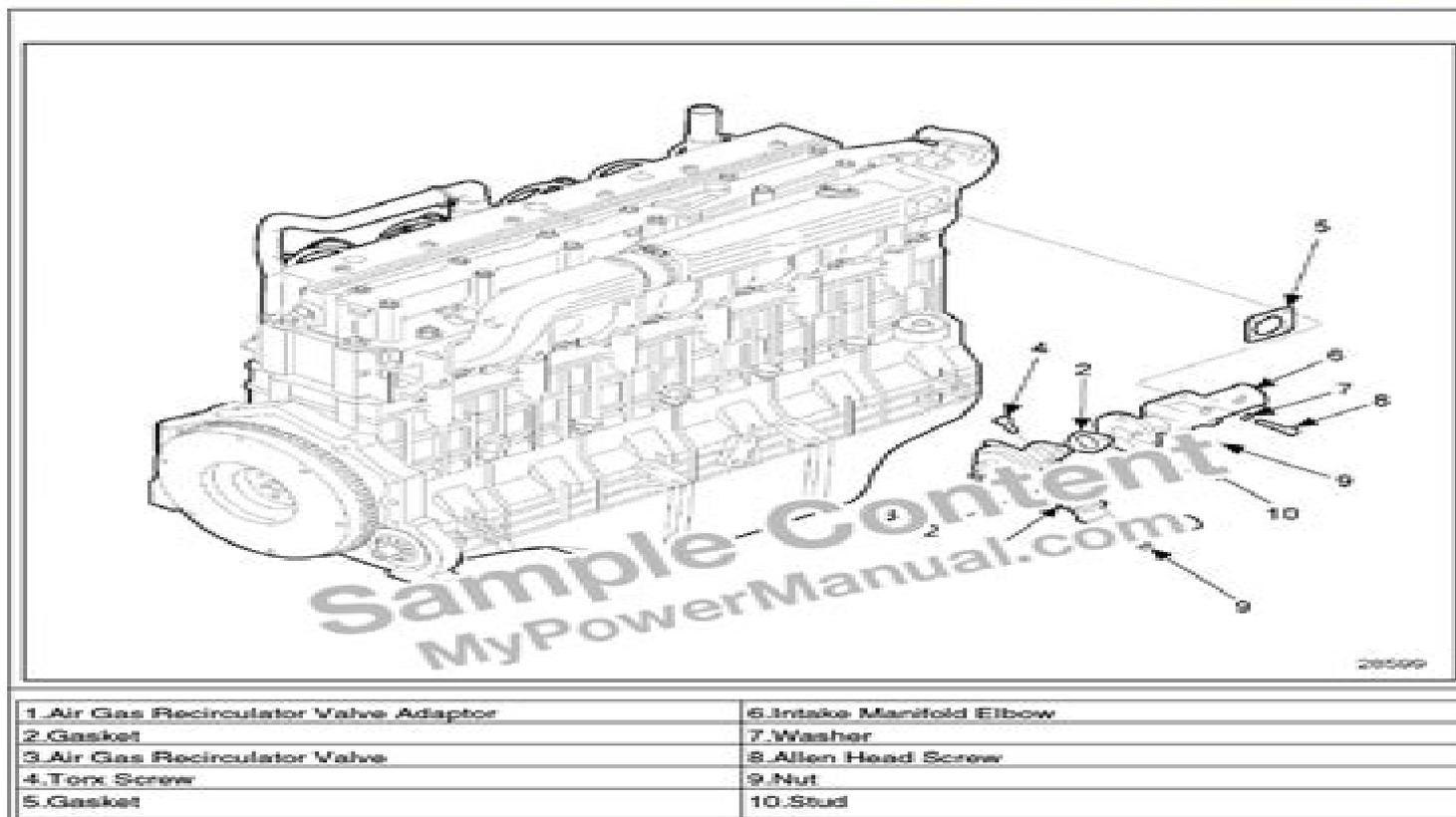


Fig 6.7. Removal of Intake Manifold Elbow

5. Remove the AGR, intake manifold elbow, and gasket from the intake manifold. See Figure "Removal of Intake Manifold Elbow" .

6.3.3 Cleaning of Intake Manifold Elbow

Clean the intake manifold elbow as follows:

1. Remove all old gasket material from the intake manifold and intake manifold elbow mating surfaces.
2. Clean the intake manifold elbow with clean fuel oil.
3. Dry the intake manifold elbow with compressed air.

Detroit Diesel 638 Engine Manual

David Baud



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