

- The arrangement of gears is in a neutral position.
- The gear housing and bearing are not shown.
- The clutch gear is fixed to the clutch shaft.
- It remains always connected to the drive gear of the counter-shaft.
- Three other gears like first speed, second speed and reverse speed gear are also rigidly fixed to the countershaft or also known as layshaft.
- Two gears mounted on the splined main shaft which can be slid by the shifter yoke when the shaft lever is operated.
- The gears are connected to the corresponding gears of the countershaft.
- A reverse idler gear is fixed on another shaft and remain connected to the reverse gear of the countershaft.

Working of Sliding Mesh Gearbox are as follows:

Gear is Neutral

- In this position of the gear, the engine power is not transmitted to the gear axle.
- When the gear is in neutral the clutch gear is transmitting the power to gear on the countershaft and the countershaft further not transmitting line power to main shaft.
- Therefore the output of the gearbox is disconnected with input for the gearbox.
- In a neutral position, just the clutch shaft gear is engaged to the countershaft gear. Other gears are free, and therefore the transmission main shaft is not rotating.

First or low-speed gear

- First or low-speed gear, by operating the gear shift lever, the larger gear on the main shaft is moved along the shaft to mesh with the first gear of the countershaft.
- In this, the main shaft and the clutch shaft both rotate in the same direction.
- Since the smaller countershaft gear is engaged with the larger main shaft gear, a gear reduction of approximately 3:1 is obtained.
- That is, the clutch shaft turns three times for each revolution of the main shaft.
- Besides gear reduction in the differential at the rear wheels creates a higher gear ratio, about 12:1 between the wheels and the engine crankshaft.

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