

Hans Berger

# Automating with STEP 7 in STL and SCL

SIMATIC S7-300/400  
Programmable Controllers

SIEMENS

```
i) := Address; k := -1;
REPEAT
  k := 1;
  IF I[Address + k] THEN j := 0; j := i + 1;
  UNTIL j = Address + 1 OR (I[i] = 0)
END_REPEAT
byteindex := i; byteindex := j;

UNDEF "Eingang6"
UNDEF "Zeit6"
LAD $5T#1S
SCL "Zeit6"
UNDEF "Zeit7"
UNDEF "Ausgang6"
JMP "Eingang6"
UNDEF "Zeit7"
LAD $5T#2S
SCL "Zeit6"
```

Sixth Edition

# Automating With Step 7 In Stl And Scl

**Julia Schneider**



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