

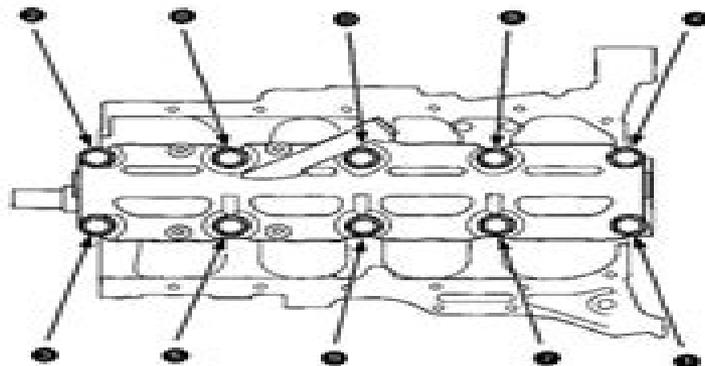
# Piston and Crankshaft

## Removal (cont'd)

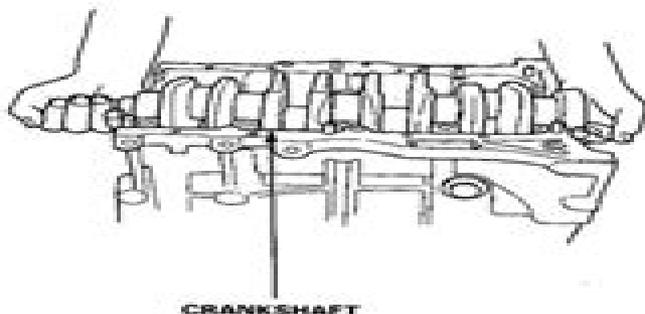
5. Remove the bolts and the bearing cap.

**CAUTION:** To prevent warpage, unscrew the bolts in sequence 1/3 turn at a time; repeat the sequence until all bolts are loosened.

### MAIN BEARING CAP BOLTS LOOSENING SEQUENCE

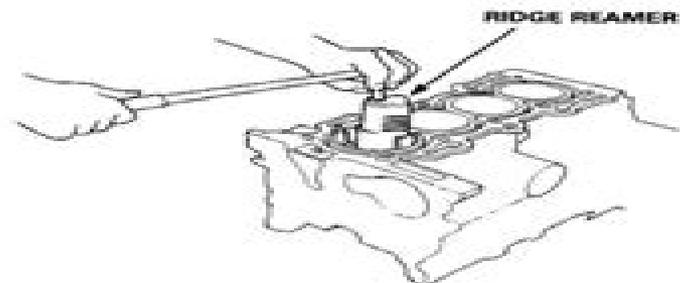


6. Remove the rod caps/bearings and main caps/bearings. Keep all caps/bearings in order.
7. Lift the crankshaft out of the engine, being careful not to damage journals.

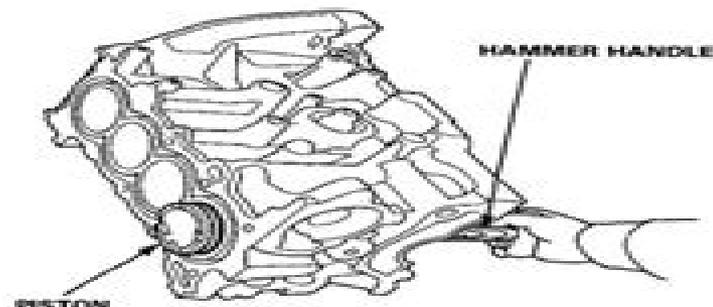


8. Remove the upper bearing halves from the connecting rods and set them aside with their respective caps.
9. Reinstall the main caps and bearings on the engine in proper order.
10. If you can feel a ridge of metal or hard carbon around the top of each cylinder, remove it with a ridge reamer. Follow the reamer manufacturer's instructions.

**CAUTION:** If the ridge is not removed, it may damage the pistons as they are pushed out.



11. Use the wooden handle of a hammer to drive the pistons out.



12. Reinstall the rod bearings and caps after removing each piston/connecting rod assembly.
13. Mark each piston/connecting rod assembly with its cylinder number to avoid mixup on reassembly.

**NOTE:** The existing number on the connecting rod does not indicate its position in the engine, it indicates the rod bore size.

# B16a Workshop Manual

**M.G. Car Company Ltd. - Abingdon,  
Eng**



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Motor's Auto Repair Manual Motor (New York, N.Y.), 1971      **Audels Foreign Auto Repair Manual** Edwin P. Anderson, 1964      *Motor Sport* William Boddy, 1967      **Nissan Owners Workshop Manual** P. G. Strasman, John Harold Haynes, 1988      Saab 9-3 Petrol and Diesel Service and Repair Manual A. K. Legg, 2007 Coupe Hatchback Convertible Also covers Convertible models to August 2003 Does NOT cover new Saab 9 3 range introduced September 2002 Convertible September 2003 Petrol 2 0 litre 1985cc 2 3 litre 2290cc inc turbo Turbo Diesel 2 2 litre 2171cc      MGB John Harold Haynes, 1971      **MGB Service and Repair Manual** John Harold Haynes, 2013-10 This is a maintenance and repair manual for the DIY mechanic This volume covers the MGB      Workshop Manual for the Hillman and Commer Hillman Motor Car Company, 1956      **Fifteen Hundred and One-point-five Workshop Manual** British Motor Corporation, British Motor Corporation. BMC Service Division, 1965      **The M.G.M.G.B. Workshop Manual** British Motor Corporation Service, Ltd, 1964      The M.G. One and a Quarter Litre (series "YB") Workshop Manual , 1959      **Fifteen Hundred and One-point-five Workshop Manual** British Motor Corporation. BMC Service Division, 1967      **Workshop Manual** , 1959  
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