

If limit switches are activated, the errors are displayed on the screen. They are differentiated into 2 functional groups:

**Group 1:**

- motor temperature
- machine door
- lower saw blade / chip-channel cover
- emergency buttons
- limit switch sliding table

**Group 2:**

- brake servo unit

The functional groups show the following characteristics when activated:

- Group 1: electrical drives are deactivated and cannot be started.
- Group 2: electrical drives are deactivated and cannot be re-started. An information is displayed to call a service technician.

Error code	Reason	Clearance
E 01	Limit switch ES_MIN1 reached	Move the machine from the limit switch
E 02	Limit switch ES_MIN2 reached	Move the machine from the limit switch
E 03	Limit switch ES_MAX reached	Move the machine from the limit switch
E 06	Fault, collision fast cut-out	Call Attendorf service
E 07	Drive positioning fault	Call Attendorf service
E 40	Control voltage 35V AC missing	Check fuse F9
E 41	Control voltage 24V AV missing	Check fuse F8
E 42	Scoring motor overheated	Allow motor to cool down
E 43	Main saw motor overheated	Allow motor to cool down
E 44	Double roller carriage limit switch	Move the machine from the limit switch
E 45	Saw blade cover open	Close the cover
E 46	Open machine door	Close the machine door
E 47	Emergency stop button 1	Button position is displayed
E 48	Emergency stop button 2	Button position is displayed
E 49	Emergency stop button 3	Button position is displayed

# Altendorf F45 Error Codes

**KJ Lindholm-Leary**



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