

250-C18 CEB-172  
250-C20/C20B CEB-1042  
250-B15G TP CEB-35  
250-B17/B17B TP CEB-1059  
Maintenance

## COMMERCIAL ENGINE BULLETIN



**Detroit Diesel Allison**

Indianapolis, Indiana 46206

PAGE 1 OF 5  
November 30, 1977

### FUEL SYSTEM, FUEL PUMP-TO-CONTROL AND FUEL CONTROL-TO-PUMP BYPASS TUBE CLAMPS— REPLACE

#### PLANNING INFORMATION:

#### EFFECTIVITY:

All Model 250 Series I and II Engine  
Assemblies prior to the following serial  
numbers:

<u>Model</u>	<u>Serial No.</u>
C18	All
C20 <sup>(1)</sup>	CAE 823105
C20B <sup>(1)</sup>	CAE 830187
B15G	All
B17	All
B17B	CAE 880176

(1) NOTE: 250-C20/C20B engines equipped with CECO controls are not affected. These engines have the external high pressure fuel filter which has a different plumbing and clamping configuration. (Refer to CEB-1095.)

#### REASON:

To prevent fretting on the fuel pump-to-control and fuel control-to-pump bypass tubes resulting from non-cushioned clamps.

Revision No. 1  
February 1, 1978

# Allison 250 Engine Service Bulletin

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**Allison 250 Engine Service Bulletin:**

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