

**POTENTIAL
FAILURE MODE AND EFFECTS ANALYSIS**

Front Door L.H.

FMEA Number 1450

Page 1 of 1

FMEA Type _____

Item 1.1.1 - Front Door L.H.

Process Responsibility Body Engineering

Prepared By J. Ford - X8521 - Assy Cpt.

Model Year(s)/Vehicle(s) 2005/Lion 4dr/Wagon

Key Date 3/10/2015

FMEA Date (Orig.) 3/10/2015 (Rev) 3/21/2015

Core Team A. Tate Body Engr, J. Smith - OC, R. James - Production, J. Jones - Maintenance

Name / Function Requirements	Potential Failure Mode	Potential Effect(s) of Failure	SEV	Classification	Potential Cause(s) of Failure	DPOC	Current Process Controls (Prevention)	Current Process Controls (Detection)	SEV	SEV	Recommended Action(s)	Responsibility & Planned Completion Date	Action Results				
													Actions Taken & Actual Completion Date	SEV	DPOC	SEV	SEV
1.1.1 - Front Door L.H.																	
Cp. 75 Manual application of wax made door cover inner door, lower surfaces with wax to specification thickness.	Insufficient wax coverage over specified surface	Affects integrity finish of inner door panel. Corroded interior inner door panels. Detriorated life of door leading to: - Unsatisfactory appearance due to rust through part over time - Impaired function of interior door hardware	7		Manually inserted spray head not inserted far enough	8		Visual check each hour - 1 shift for film thickness (depth meter) and coverage.	1	20	Add positive depth stop to sprayer.	Mfg Engr - 3/10/2005	Stop added, sprayer checked on line.	7	2	1	20
									Automatic spraying.	Mfg Engr - 3/10/2005	Rejected due to complexity of different doors on same line.						
							Spray head clogged. Velocity too high. Temperature too low. Pressure too low.	1	Test spray pattern at start-up and after idle periods, and preventive maintenance program to clean heads.	Visual check each hour - 1 shift for film thickness (depth meter) and coverage.	5	17	Use Design of Experiments (DOE) on viscosity vs. temperature vs. pressure.	Mfg Engr - 3/10/2005	Temp and press limits were determined and limit controls have been installed - control charts show process is in control Cpk = 1.33.	1	5
	Spray head deformed due to impact		2	Preventive maintenance program to maintain heads.	Visual check each hour - 1 shift for film thickness (depth meter) and coverage.	5	20						2	5	20		

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Advanced Product Quality Planning D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard

Automotive Process Audits D. H. Stamatis, 2021-04-29 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process

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Design for Six Sigma Statistics : 59 Tools for Diagnosing and Solving Problems in DFSS Initiatives Andrew Sleeper, 2005-12-05 In today s competitive environment companies can no longer produce goods and services that are merely good with low defect levels they have to be near perfect *Design for Six Sigma Statistics* is a rigorous mathematical roadmap to help companies reach this goal As the sixth book in the Six Sigma operations series this comprehensive book goes beyond an introduction to the statistical tools and methods found in most books but contains expert case studies equations and step by step MINTAB instruction for performing DFSS Design of

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The Basics of FMEA Raymond J. Mikulak, Robin McDermott, Michael Beauregard, 2017-08-09 Demonstrates How To Perform FMEAs Step by Step Originally designed to address safety concerns Failure Mode and Effect Analysis FMEA is now used throughout the industry to prevent a wide range of process and product problems Useful in both product design and manufacturing FMEA can identify improvements early when product and process changes are

Lean Six Sigma for Hospitals: Improving Patient Safety, Patient Flow and the Bottom Line, Second Edition Jay Arthur, 2016-09-05 Simple Steps to Improve Patient Safety Patient Flow and the Bottom Line A Doody's Core Title for 2021 This thoroughly revised resource shows step by step how to simplify streamline analyze and optimize healthcare performance using tested Lean Six Sigma and change management techniques Lean Six Sigma for Hospitals Second Edition follows the patient from the front door of the hospital or emergency room all the way through discharge The book fully explains how to improve operations and quality of care while dramatically reducing costs often in just five days Real world case studies from major healthcare institutions illustrate successful implementations of Lean Six Sigma Coverage includes Lean Six Sigma for hospitals emergency departments operating rooms medical imaging facilities nursing units pharmacies and ICUs Patient flow and quality Clinical staff Order and claims accuracy Billing and collection Defect and medical error reduction Excel power tools for Lean Six Sigma Data mining and analysis Process flow charts and control charts Laser focused process innovation Statistical tools for Lean Six Sigma Planning and implementation

Implementation of DFMEA Methodology to Improve the Design of Special Assembly Tooling Ben D. Wenzel, 2013 In this study the author successfully implemented a Design Failure Mode Effects Analysis DFMEA methodology to improve the design of special assembly tooling The subject of the study was an existing trailer cart chosen because of the multitude of repairs that were required to keep the carts operational The number and type of repairs were documented for 15 carts over a four week period The DFMEA methodology was applied per the AIAG Potential Failure Mode Effects Analysis FMEA 4th Ed reference manual A cross functional team of employees with expertise in the areas of Tooling Manufacturing Safety Quality Operations and Production comprised the DFMEA team Several meetings were held and the DFMEA form was filled out with RPNs assigned by the cross functional team Any cause of failure with an RPN value greater than a threshold of 40 was labeled a critical item and a corrective action was required for the cart redesign The improvements and corrective actions suggested by the team reduced initial RPN values from over 300 to 40 and below All corrective action improvements were incorporated into the redesigned cart resulting in significant reduction in repairs which translated to annual cost savings of more than 130 000 for the company

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