

## TORQUE SPECIFICATIONS

Part Tightened		N·m	kgf·cm	ft·lbf
Engine mounting bracket front No. 1 RH x Cylinder block sub-assembly		51	520	38
Spark plug x Cylinder head cover sub-assembly		18	184	13
Ventilation pipe x Cylinder head cover sub-assembly		18	184	13
Water by-pass pipe No. 1 x Timing chain cover		18	178	13
Engine coolant temperature sensor x Cylinder block sub-assembly		20	204	15
Engine mounting bracket front No. 1 LH x Cylinder block sub-assembly		51	520	38
Oil level gage guide x Engine mounting bracket front No. 1 LH		20	204	15
Engine mounting insulator front x Body		38	387	28
Air cleaner case x Body		12	122	9
Engine under cover No. 1 x Body		30	306	22
Engine under cover No. 2 x Body		30	306	22
Balanceshaft drive gear sub-assembly x Cylinder block sub-assembly		25	250	18
Chain tensioner assembly No. 2 x Cylinder block sub-assembly		18	185	13
Chain vibration damper No. 3 x Cylinder block sub-assembly		18	185	13
Chain vibration damper No. 2 x Cylinder block sub-assembly		27	270	20
Chain vibration damper No. 1 x Cylinder head sub-assembly	Bolt	21	214	15
	Nut	21	214	15
Chain tensioner slipper x Cylinder block sub-assembly		21	214	15
Chain tensioner assembly No. 1 x Cylinder head sub-assembly		10	102	7
Oil pan sub-assembly x Cylinder block sub-assembly		26	265	19
Oil pan sub-assembly x Oil strainer sub-assembly		26	265	19
Oil pan sub-assembly No. 2 x Oil pan sub-assembly		9	92	80 in. lbf
Idler pulley sub-assembly x Timing chain cover		43	438	32
Compressor and magnetic clutch x Idler pulley assembly with bracket		21	214	16
Vane pump assembly x Timing chain cover		21	214	16
Camshaft timing gear assembly x Camshaft		78	795	58
Camshaft oil delivery pipe x Cylinder head sub-assembly	Bolt A	12	122	9
	Except Bolt A	16	158	11
Camshaft timing gear x No. 2 camshaft		78	795	58
Timing chain cover x Head straight screw plug		17	170	12
Timing chain guide x Cylinder head sub-assembly		10	102	7
Cylinder head cover sub-assembly x Cylinder head sub-assembly		9	92	80 in. lbf
Ignition coil x Cylinder head cover sub-assembly		9	92	80 in. lbf
Cylinder head sub-assembly x Cylinder block sub-assembly	1st	39	398	29
	2nd	Turn 90°	Turn 90°	Turn 90°
	3rd	Turn 90°	Turn 90°	Turn 90°
Exhaust manifold x Cylinder head sub-assembly		36	367	27
Crankshaft pulley x Crankshaft		260	2651	192
Flywheel sub-assembly x Crankshaft	1st	27	270	20
	2nd	Turn 90°	Turn 90°	Turn 90°
Drive plate & ring gear sub-assembly		74	755	55
Battery x Battery negative terminal		3.9	40	35 in. lbf
Engine rear oil seal retainer x Cylinder block		13	133	10
Oil filter bracket union x Oil filter bracket sub-assembly		25	255	18
Oil filter union x Oil filter bracket sub-assembly		43	438	32
Oil filter bracket union x Cylinder block		25	255	18
Oil filter bracket sub-assembly x Cylinder block		25	255	18

SS

# Mazda Fe Engine Torque Settings

**AW Rasmussen**



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## **Table of Contents Mazda Fe Engine Torque Settings**

1. Understanding the eBook Mazda Fe Engine Torque Settings
  - The Rise of Digital Reading Mazda Fe Engine Torque Settings
  - Advantages of eBooks Over Traditional Books
2. Identifying Mazda Fe Engine Torque Settings
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mazda Fe Engine Torque Settings
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda Fe Engine Torque Settings
  - Personalized Recommendations
  - Mazda Fe Engine Torque Settings User Reviews and Ratings
  - Mazda Fe Engine Torque Settings and Bestseller Lists
5. Accessing Mazda Fe Engine Torque Settings Free and Paid eBooks
  - Mazda Fe Engine Torque Settings Public Domain eBooks
  - Mazda Fe Engine Torque Settings eBook Subscription Services
  - Mazda Fe Engine Torque Settings Budget-Friendly Options
6. Navigating Mazda Fe Engine Torque Settings eBook Formats

- ePub, PDF, MOBI, and More
  - Mazda Fe Engine Torque Settings Compatibility with Devices
  - Mazda Fe Engine Torque Settings Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Mazda Fe Engine Torque Settings
    - Highlighting and Note-Taking Mazda Fe Engine Torque Settings
    - Interactive Elements Mazda Fe Engine Torque Settings
  8. Staying Engaged with Mazda Fe Engine Torque Settings
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Mazda Fe Engine Torque Settings
  9. Balancing eBooks and Physical Books Mazda Fe Engine Torque Settings
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Mazda Fe Engine Torque Settings
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Mazda Fe Engine Torque Settings
    - Setting Reading Goals Mazda Fe Engine Torque Settings
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Mazda Fe Engine Torque Settings
    - Fact-Checking eBook Content of Mazda Fe Engine Torque Settings
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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