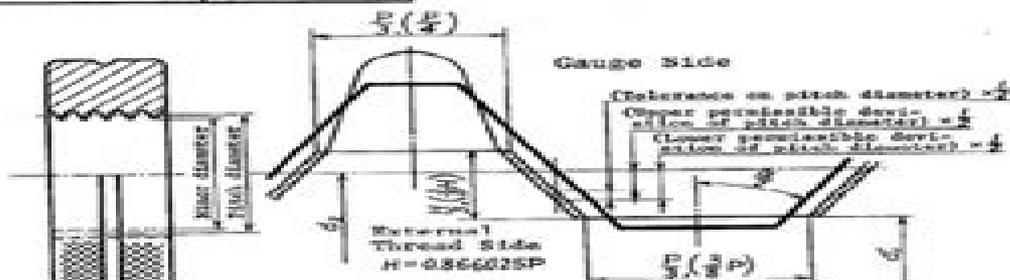


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R)
(Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

Nominal designation of screw thread to be inspected	Pitch diameter P (mm)	Basic diameter d_2 (mm)	Pitch diameter d_2												Pitch diameter d_2 (mm)	Standard value of minor diameter of gauge		
			Permissible classes 1 coarse thread			Permissible classes 2 coarse thread			Permissible classes 3 coarse thread			Pitch diameter d_2 (mm)	Permissible deviation of all diameters of gauge	Permissible deviation of all diameters of gauge		Permissible deviation of all diameters of gauge		
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance							
M 1	0.25	0.608	41	35	6	48	42	6	—	—	—	4	78	0.73	0.72	—		
M 1.1*	0.25	0.928	40	34	6	43	37	6	—	—	—	4	78	0.85	0.83	—		
M 1.2	0.25	1.008	41	35	6	48	42	6	—	—	—	4	78	0.93	0.92	—		
M 1.4	0.3	1.208	41	35	6	58	52	6	—	—	—	4	85	1.08	1.06	—		
M 1.6*	0.35	1.478	40	34	6	60	54	6	—	—	—	4	87	1.26	1.24	—		
M 1.7	0.35	1.478	—	—	—	60	54	6	—	—	—	4	87	—	1.34	—		
M 1.8*	0.35	1.573	40	34	6	60	54	6	—	—	—	4	87	1.46	1.44	—		
M 2	0.4	1.748	40	34	6	60	54	6	—	—	—	4	93	1.59	1.56	—		
M 2.2*	0.45	1.908	41	35	6	69	63	6	—	—	—	4	95	1.77	1.75	—		
M 2.3	0.4	2.048	—	—	—	68	62	6	—	—	—	4	93	—	1.85	—		
M 2.5*	0.45	2.208	41	35	6	79	73	6	—	—	—	4	95	2.07	2.05	—		
M 2.6	0.45	2.308	—	—	—	78	72	6	—	—	—	4	95	—	2.10	—		
M3 x 0.5*	0.5	2.673	41	35	6	103	97	6	—	—	—	4	102	2.52	2.47	—		
M 3.5	0.6	3.128	50	44	6	108	102	6	—	—	—	4	105	2.80	2.74	—		
M4 x 0.7*	0.7	3.543	42	36	6	128	122	6	—	—	—	4	112	3.14	3.08	—		
M 4.5	0.75	4.013	46	40	6	138	132	6	—	—	—	4	115	3.74	3.68	—		
M5 x 0.8*	0.8	4.488	46	40	6	137	131	6	100	174	12	4	115	4.23	4.17	4.14		
M 6	1	5.208	54	48	6	138	132	6	102	176	12	4	114	4.99	4.93	4.89		
M 7	1	6.308	54	48	6	138	132	6	102	176	12	4	114	5.99	5.93	5.89		
M 8	1.25	7.288	59	53	6	158	152	6	102	176	12	4	114	6.75	6.69	6.64		

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