

## Involute spline joints

30° pressure angle

Basic dimensions and test dimensions for modules 0,5, 0,6, 0,75, 0,8 and 1

DIN  
5480  
Part 3Zahnwellen-Verbindungen mit Evolventenflanken; Eingriffswinkel 30°;  
Nennmaße, Maßgrößen, Modul 0,5, 0,6, 0,75, 0,8 und 1Supersedes  
March 1986 edition.

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

See DIN 5480 Part 1 for symbols, quantities and examples of designation.

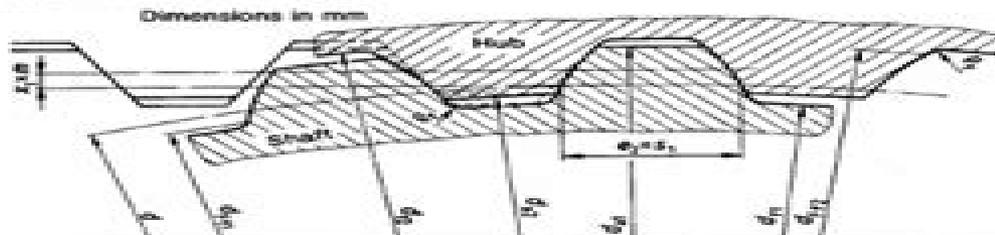
1 Module 0,5 ( $\alpha_{\text{min}} = 0,08$ )

Table 1. Basic dimensions

Reference diameter $d_g$	Number of teeth $z$	Pitch diameter $d$	Base diameter $d_b$	Hub diameter			Shaft diameter			Form circle diameter		Shaft addendum modification $x_1 \cdot m$	Space width (tooth thickness) $e_2 = e_1$
				tip $d_{g2}$	root $d_{g1}^{1)}$ $A_{g1}^{2)}$ 0,55	$A_{g2}^{2)}$	tip $d_{s1}$	root $d_{s2}^{1)}$ $A_{s2}^{2)}$ 0,55	$A_{s1}^{2)}$	$d_{g0}$ min.	$d_{gm}$ max.		
6	10	5	4,440	5	6	+ 0,19	5,9	4,9	- 0,41	5,95	4,95	+ 0,225	1,045
7	12	6	5,196	6	7	+ 0,19	6,9	5,9	- 0,41	6,95	5,95	+ 0,225	1,045
8	14	7	6,062	7	8	+ 0,19	7,9	6,9	- 0,41	7,95	6,95	+ 0,225	1,045
9	16	8	6,928	8	9	+ 0,19	8,9	7,9	- 0,41	8,95	7,95	+ 0,225	1,045
10	18	9	7,794	9	10	+ 0,19	9,9	8,9	- 0,41	9,95	8,95	+ 0,225	1,045
11	20	10	8,660	10	11	+ 0,19	10,9	9,9	- 0,41	10,95	9,95	+ 0,225	1,045
12	22	11	9,526	11	12	+ 0,19	11,9	10,9	- 0,41	11,95	10,95	+ 0,225	1,045
13	24	12	10,392	12	13	+ 0,20	12,9	11,9	- 0,45	12,96	11,94	+ 0,225	1,045
14	26	13	11,258	13	14	+ 0,20	13,9	12,9	- 0,45	13,96	12,94	+ 0,225	1,045
15	28	14	12,124	14	15	+ 0,20	14,9	13,9	- 0,45	14,96	13,94	+ 0,225	1,045
16	30	15	12,990	15	16	+ 0,20	15,9	14,9	- 0,45	15,96	14,94	+ 0,225	1,045
17	32	16	13,856	16	17	+ 0,20	16,9	15,9	- 0,45	16,96	15,94	+ 0,225	1,045
18	34	17	14,722	17	18	+ 0,20	17,9	16,9	- 0,45	17,96	16,94	+ 0,225	1,045
19	36	18	15,588	18	19	+ 0,20	18,9	17,9	- 0,45	18,96	17,94	+ 0,225	1,045
20	38	19	16,454	19	20	+ 0,20	19,9	18,9	- 0,45	19,96	18,94	+ 0,225	1,045
21	40	20	17,320	20	21	+ 0,20	20,9	19,9	- 0,45	20,96	19,94	+ 0,225	1,045
22	42	21	18,186	21	22	+ 0,20	21,9	20,9	- 0,45	21,96	20,94	+ 0,225	1,045
23	44	22	19,052	22	23	+ 0,20	22,9	21,9	- 0,45	22,96	21,94	+ 0,225	1,045
24	46	23	19,918	23	24	+ 0,20	23,9	22,9	- 0,45	23,96	22,94	+ 0,225	1,045
25	48	24	20,784	24	25	+ 0,20	24,9	23,9	- 0,45	24,96	23,94	+ 0,225	1,045
26	50	25	21,650	25	26	+ 0,21	25,9	24,9	- 0,49	25,97	24,93	+ 0,225	1,045
27	52	26	22,516	26	27	+ 0,21	26,9	25,9	- 0,49	26,97	25,93	+ 0,225	1,045
28	54	27	23,382	27	28	+ 0,21	27,9	26,9	- 0,49	27,97	26,93	+ 0,225	1,045
29	56	28	24,248	28	29	+ 0,21	28,9	27,9	- 0,49	28,97	27,93	+ 0,225	1,045
30	58	29	25,114	29	30	+ 0,21	29,9	28,9	- 0,49	29,97	28,93	+ 0,225	1,045
31	60	30	25,980	30	31	+ 0,21	30,9	29,9	- 0,49	30,97	29,93	+ 0,225	1,045
32	62	31	26,846	31	32	+ 0,21	31,9	30,9	- 0,49	31,97	30,93	+ 0,225	1,045
33	64	32	27,712	32	33	+ 0,21	32,9	31,9	- 0,49	32,97	31,93	+ 0,225	1,045
34	66	33	28,578	33	34	+ 0,21	33,9	32,9	- 0,49	33,97	32,93	+ 0,225	1,045
35	68	34	29,444	34	35	+ 0,21	34,9	33,9	- 0,49	34,97	33,93	+ 0,225	1,045
36	70	35	30,310	35	36	+ 0,21	35,9	34,9	- 0,49	35,97	34,93	+ 0,225	1,045
37	72	36	31,176	36	37	+ 0,21	36,9	35,9	- 0,49	36,97	35,93	+ 0,225	1,045
38	74	37	32,042	37	38	+ 0,21	37,9	36,9	- 0,49	37,97	36,93	+ 0,225	1,045
39	76	38	32,908	38	39	+ 0,21	38,9	37,9	- 0,49	38,97	37,93	+ 0,225	1,045
40	78	39	33,774	39	40	+ 0,21	39,9	38,9	- 0,49	39,97	38,93	+ 0,225	1,045

1) Theoretical root diameter as specified in DIN 5480 Part 1.

2) Limit deviations of theoretical root diameters.

Continued on pages 2 to 11

# Jis Involute Spline Standard

**L Darling-Hammond**



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**World Metric Standards for Engineering** Knut O. Kverneland, 1978

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*Thomas Register of American Manufacturers and Thomas Register Catalog File*, 2002 Vols for 1970 71 includes manufacturers catalogs

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**Specification for Involute Splines** British Standards Institute Staff, 1963-01-30 Locking and locating devices Splines Involute splines Dimensions Fits Shape Dimensional tolerances Form tolerances Imperial system Machining tolerances Fillets shape Linear measuring instruments Ring gauges Plug gauges Linear measurement Diameter measurement Angular tolerances Definitions

**Involute splines and inspection** American National Standards Institute. Standards Committee B92, Involute Splines and Inspection, 1978

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