

4 Set-Up

- Turn on the ignition.
- Verify mode "T" is on the gear display.
- Start engine.
- Remove engine RPM gauge (100). This will allow the clutch system to do the self-off a clutch disengagement cycle and verify the transmission will not go into gear.

Note: If the engine RPM gauge is removed, the clutch disengagement cycle will not occur. If the engine RPM gauge is not removed, the clutch disengagement cycle will occur. If the engine RPM gauge is not removed, the clutch disengagement cycle will occur. If the engine RPM gauge is not removed, the clutch disengagement cycle will occur.
- Select the "Clutch" mode in the system, proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the engine is not running.
- Power "Clutch" mode on the vehicle's dashboard system will begin to start an update cycle.
- Send an update cycle collection gear display will display a "T" with the gear display and the "Clutch" mode is activated.
- Once in "Special Functions" mode, select the additional update clutch gear display with display a "T" with an arrow indicating "Clutch" mode is activated.
- After the "T" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "T" to "Clutch" with arrow indicating the clutch has been successfully completed.
- Turn off or cancel any mode and the UltraShift system returns to normal operation.

5 Use clutch mode / Troubleshoot mode with Service Range

- Step 2**
- Using ServiceRange, select the "Advanced Product Function" button located on the main menu.
 - Select "Clutch" mode from the product selection screen.
- Note:** The screen will only appear if the vehicle is equipped with the UltraShift system.
 - Select "Clutch" mode from the "Advanced Product Function" screen.
 - Scan the clutch data by selecting the "Scan About" info to a "T" button.

Note: Use the truck VIN as the file name. The data file will be saved to the ServiceRange folder in the Clutch Data subfolder of the C:\Users\user\Documents folder.

 - Repeat scan about info by selecting the "Scan Clutch About" button.
 - Repeat scan about info by selecting the "Clutch Data" button.

Note: Return to vehicle mode. Vehicle mode will result in automatic clutch update, as the system is required to manually update.

Step 3

 - Using ServiceRange, select "Advanced Product Function".
 - Select "Clutch" mode from the product selection screen.
 - Select the "Clutch" mode from the "Advanced Product Function" screen.
 - Read the "Clutch" description and select "Scan".
 - Enter the vehicle info and select "Scan".
 - Select "VIN" from the dropdown "Data Source" field.
 - Enter an output file name and location using Service Range or use default filename and location name.

Note: If the default filename and location is used, the VIN data file will be saved to the ServiceRange folder in the Clutch Data subfolder of the C:\Users\user\Documents folder.

 - Select the "Scan" button to download data from the vehicle's controller and then select "Scan".
 - The output file can now be viewed, select "View".
 - Select "Clutch" mode from the "Advanced Product Function" screen.
 - Read the "Clutch" description and select "Scan".
 - Select the "Clear Clutch Data" button to clear data from the vehicle's controller.
 - If successful proceed to the next step. If unsuccessful call function and on-screen Contact Roadranger Call Center 1-800-822-4227 for help.
 - Select the "Clutch" button to update new clutch and then select "View" when complete.

Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



Custom DM Clutches

Roadranger

Make Sense on the Road

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12000 12000 12000 12000 12000 12000 12000 12000 12000 12000

12000 12000 12000 12000 12000 12000 12000 12000 12000 12000

1 Measure

Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Check using the following steps and flywheel fit check indicator with steps the following:

Flywheel Face Fit Check
 Measure the flywheel face fit check using the flywheel fit check indicator with steps the following:
 1. Measure the flywheel face fit check using the flywheel fit check indicator with steps the following.
 2. Measure the flywheel face fit check using the flywheel fit check indicator with steps the following.
 3. Measure the flywheel face fit check using the flywheel fit check indicator with steps the following.



Flywheel Housing I.D. Check
 Measure the flywheel housing I.D. check using the flywheel fit check indicator with steps the following:
 1. Measure the flywheel housing I.D. check using the flywheel fit check indicator with steps the following.
 2. Measure the flywheel housing I.D. check using the flywheel fit check indicator with steps the following.
 3. Measure the flywheel housing I.D. check using the flywheel fit check indicator with steps the following.



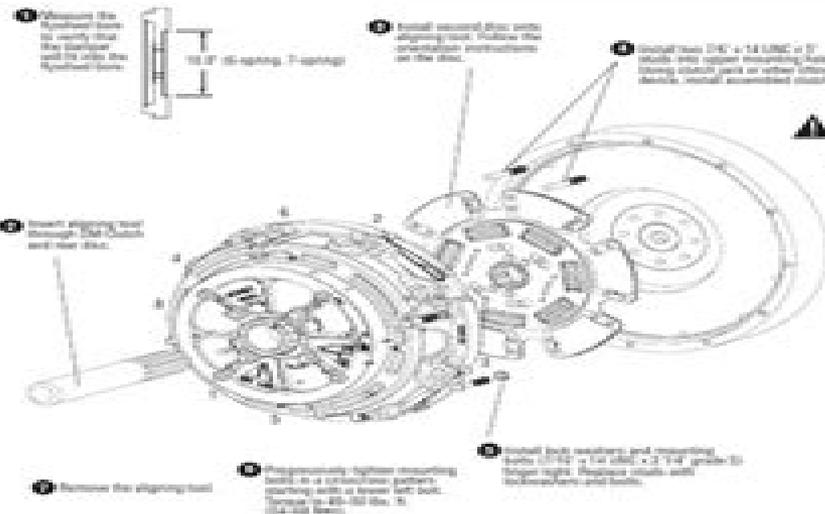
Flywheel Housing Face Check
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Flywheel Housing Face Check
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2 Install Clutch to Flywheel



3 Install Transmission

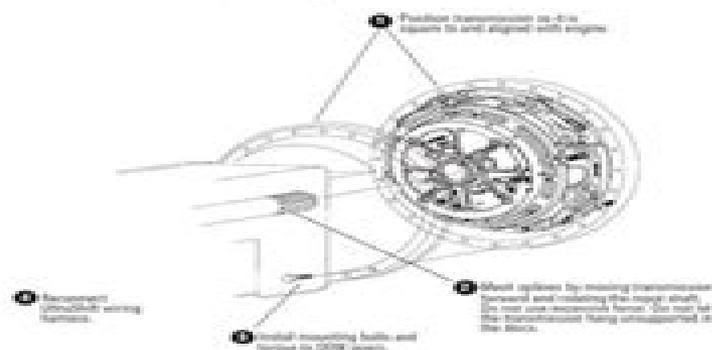
Check Transmission For Wear

Inspect the transmission.



- Inspect the transmission for wear.

Fit the Transmission to Flywheel Housing



Clutch Installation Instructions Technical Guide

Lei Shi



Clutch Installation Instructions Technical Guide:

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