

## DOWNSPOUTS-MANUFACTURED

Figure 1-27 provides information on standard manufactured downspout pipe and elbows.

Figure 1-28A illustrates a typical application which involves a rectangular corrugated downspout and "K" and "W" type elbows (Figure 1-29C). The downspout is joined to the gutter by means of an under-lap (see Figures 1-24 and 1-25).

Elbows in downspout systems are made so that the top section fits inside the lower section. Where it is necessary to join the downspout system from the vertical, the downspout must be pitched. Guard the use of elbows in long areas. Figure 1-28B shows shapes of standard

downspouts. Table 1-8 shows sizes in which pipe and elbows are available and the elbow preferred size for each size. In long areas, the rectangle corrugated (RC) and the round corrugated (RR) are recommended.

Style "A" (Figure 1-29C) is a rectangle corrugated elbow formed on the wide dimension while Style "B" is formed on the narrow dimension. Not shown but elbows are also round and corrugated round elbows. All elbows are available in 45, 60, 75, and 90 degrees.

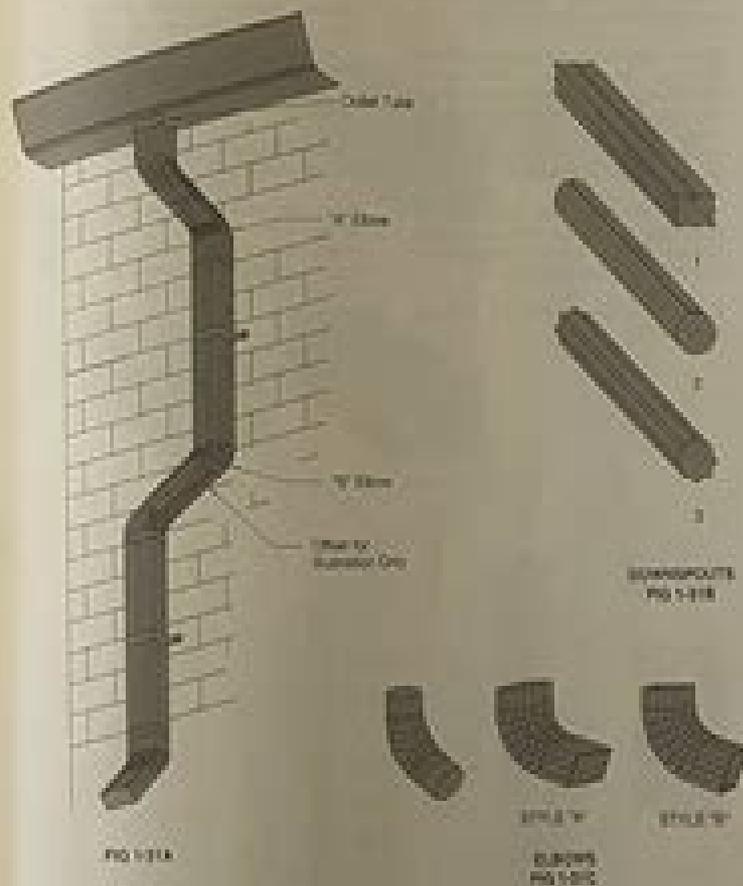
Refer to Figures 1-1 and 1-2 for rectangle gutter design information and sizing.

TABLE 1-8  
DIMENSIONS AND MINIMAL GAGES OF STANDARD DOWNSPOUTS

TYPE	DOWNSPOUT		MIN. THICKNESS		CORRUGATION	MIN. CORRUGATION	MIN. GAGES		CORRUGATION
	IN.	MM	IN.	MM			IN.	MM	
Pipe Round	1/2	12.7			1/8	3.2			
	3/4	19.0			1/8	3.2			
	1	25.4			1/8	3.2			
	1 1/2	38.1			1/8	3.2			
Pipe Square	1/2	12.7	1/8	3.2					
	3/4	19.0	1/8	3.2					
	1	25.4	1/8	3.2					
	1 1/2	38.1	1/8	3.2					
Pipe Rectangular	1/2	12.7	1/8	3.2	1/2	12.7	1/8	3.2	
	3/4	19.0	1/8	3.2	1/2	12.7	1/8	3.2	
	1	25.4	1/8	3.2	1/2	12.7	1/8	3.2	
	1 1/2	38.1	1/8	3.2	1/2	12.7	1/8	3.2	
	2	50.8	1/8	3.2	1/2	12.7	1/8	3.2	
	2 1/2	63.5	1/8	3.2	1/2	12.7	1/8	3.2	
	3	76.2	1/8	3.2	1/2	12.7	1/8	3.2	
	3 1/2	88.9	1/8	3.2	1/2	12.7	1/8	3.2	
Pipe Round	1/2	12.7	1/8	3.2	1/2	12.7	1/8	3.2	
	3/4	19.0	1/8	3.2	1/2	12.7	1/8	3.2	
	1	25.4	1/8	3.2	1/2	12.7	1/8	3.2	
	1 1/2	38.1	1/8	3.2	1/2	12.7	1/8	3.2	

For Table 1-11 see 2008 and 2009 steel specifications.

FIGURE 1-27



## DOWNSPOUTS-MANUFACTURED

FIGURE 1-31



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**Rachel S Tattersall**



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