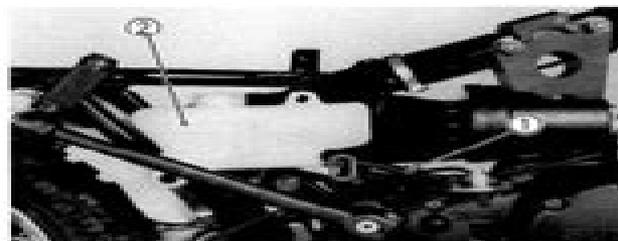


## ENGINE REMOVAL AND REMOUNTING

### ENGINE REMOVAL

Before taking the engine out of the frame, thoroughly clean the engine with a suitable cleaner. Engine removal procedures are explained as follows.

- Drain the transmission oil. (Refer to page 2-6.)
- Remove the seat and frame covers. (Refer to page 5-1.)
- Remove the fuel tank. (Refer to page 4-1.)
- Disconnect the oil hose ① (oil tank side) and remove the oil tank ②.



- Remove the throttle cable assembly ③ and carburetor assembly ④. (Refer to page 4-3.)

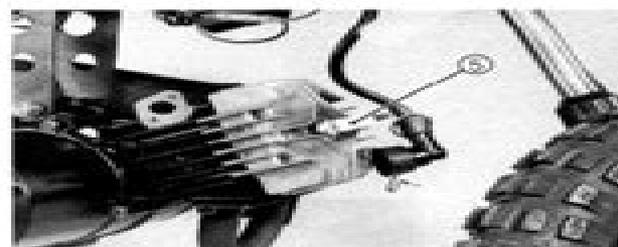


- Remove the spark plug cap and spark plug ⑤.

#### NOTE:

Tighten the spark plug to the specified torque when reinstalling the spark plug.

-  Spark plug: 28 N·m (2.8 kg·m, 20.0 lb-ft)



- Remove the gearshift lever ⑥.



# Suzuki Jr50 Service Repair Manual Wbwmbh

**Phil Mather**



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