

Charge Calculation Exercise

A foundry needs to produce a heat of 2 Tons of 6061 alloy. They have prepared a melt with 80% of total required tonnage using raw materials in foundry. Composition of this melt is given in following table:

Element	Mg	Si	Iron	Cu	Zn	Ti	Mn	Cr	Al
Wt.%	0.5	0.3	0.5	0.1	0.2	0.1	0.1	0.2	rest

1. Search for required elemental composition (wt.%) of 6061.
2. Then Calculate the required amounts of master alloys that need to be added to obtain the required wt.%. Present data in tabular form.
3. You should also comment on addition method of these master alloys after reading some literature.
4. Three bonus marks are for neatness and proper management of the assignment.

Note: Available master alloys of Aluminum in this foundry are:

Mg15%; Cr5%; Mn10%; Si20%; Fe2%; Cu5%

Foundry Charge Calculation

Christian Drosten



Foundry Charge Calculation:

Unveiling the Power of Verbal Beauty: An Psychological Sojourn through **Foundry Charge Calculation**

In some sort of inundated with screens and the cacophony of quick interaction, the profound power and emotional resonance of verbal art often fade into obscurity, eclipsed by the regular onslaught of noise and distractions. Yet, set within the musical pages of **Foundry Charge Calculation**, a fascinating work of fictional beauty that pulses with raw emotions, lies an memorable trip waiting to be embarked upon. Penned with a virtuoso wordsmith, this interesting opus books visitors on a psychological odyssey, lightly revealing the latent potential and profound impact embedded within the complicated web of language. Within the heart-wrenching expanse of the evocative examination, we shall embark upon an introspective exploration of the book is key styles, dissect its fascinating writing style, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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