

in the petroleum-refining and chemical industries; as steam generators, condensers, boiler feedwater heaters, and oil coolers in power plants; as condensers and evaporators in some air-conditioning and refrigeration applications; in waste heat recovery applications with heat recovery from liquids and condensing fluids; and in environmental control.

Next, major components of shell-and-tube exchangers are briefly described.

Tubes. Round tubes in various shapes are used in shell-and-tube exchangers. Most common are the tube bundles[†] with straight and U-tubes (Fig. 1.5) used in process and power industry exchangers. However, sine-wave bend, J-shape, L-shape or hockey sticks, and inverted hockey sticks are used in advanced nuclear exchangers to accommodate large thermal expansion of the tubes. Some of the enhanced tube geometries used in shell-and-tube exchangers are shown in Fig. 1.7. Serpentine, helical, and bayonet are other tube shapes (shown in Fig. 1.8) that are used in shell-and-tube exchangers. In most applications, tubes have single walls, but when working with radioactive,

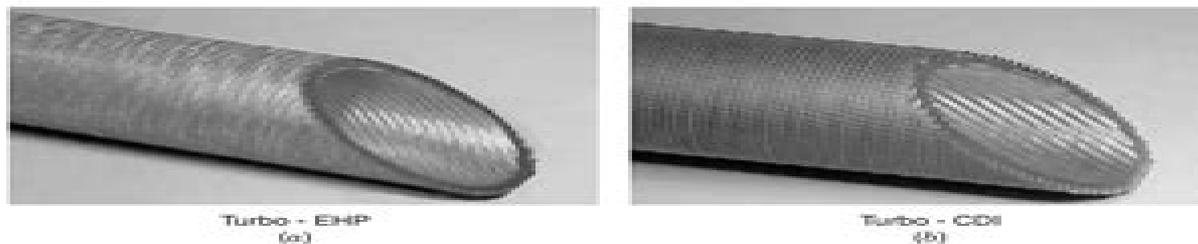


FIGURE 1.7 Some enhanced tube geometries used in shell-and-tube exchangers: (a) internally and externally enhanced evaporator tube; (b) internally and externally enhanced condenser tube. (Courtesy of Wolverine Tube, Inc., Decatur, AL.)



FIGURE 1.8 Additional tube configurations used in shell-and-tube exchangers.

[†] A tube bundle is an assembly of tubes, baffles, tubesheets and tie rods, and support plates and longitudinal baffles, if any.

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Peipei Pang



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