



3 - Torque settings

Frame torque settings

Part	Thread (mm)	Nm ±10% Tolerance	Notes
Sidestand			
Stand sensor bolt		5	Pre-applied threadlocker
Stand plate fixing screw	M10x25	43	Pre-applied threadlocker
Side stand fastening pin			
Side stand fastening nut	M8	20	
Front sprocket			
Front sprocket retaining nut	M25x1.5	186*	
Sprocket guard retaining bolt	M6x16	6	LOCK 2
Lights and reflectors			
Headlight support to chassis fixing screw	M8x20	25	
Wiring protection on headlamp support fixing screw	M5x10	1.5	LOCK 2
Headlight fixing screw	M5x22	6	
Rear headlamp fixing screw	M5x14	3	
Front turn signals on hand guard fixing screw	M3.5x13	0.5 /0.40	
Rear turn signals fixing screw	M5x12	3	
Left mirror fixing screw	M10x1.25	40	
Right mirror fixing screw	M10x1.25	40	
Instruments			
Fixing screw on instrument panel	M5	By hand	
Instrument panel on panel retaining nut	M5	3	
Front fork			
Steering head terminals	M6x30	10*	GREASE B
Central tightening screw on steering head	M8x30	22*	GREASE B
Handlebar on head stud bolt (Daniell)	M10x1.25	45*	LOCK 2
Steering bearing ring nut		3*	*GREASE B:
sequence 1-2-1*			
Steering limit switch register counter nut	M8	18	LOCK 2 on thread nut only
Steering base clamps (Daniell)	M8x30	16 ± 5%	*GREASE B:
sequence 1-2-1*			
Handlebar U-bolt fixing screw (Daniell)	M8x25	25*	
Front pipe grommet to bottom yoke fixing screw		10	
Ohlins fork end terminal fixing screw		18*	Sequence 1-2-1
Marzocchi fork end terminal fixing screw		10*	Sequence 1-2-1
Splash guard to bottom yoke fixing screw		3	LOCK 2
Electrical/electronic system			
Electrical components support to subframe bracket front fixing screw	M6x25	10	
Battery bracket fixing screw	M5x9	5	
Black box bracket fixing screw	AF5x16	3.5	

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John Robinson



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