

Typical data

Sinopec Antiwear Hydraulic Oil L-HM					
ISO viscosity grade	32	46	68	100	150
Kinematic viscosity, ASTM D 445					
cSt @ 40°C	32.13	45.88	68.16	100.4	150.6
cSt @ 100°C	5.43	6.77	8.83	11.28	15.28
Viscosity index, ASTM D 2270	103	102	103	98	99
Air release at 50°C, mins, ASTM D 3427	4	5.2	8	–	–
Foaming characteristics, sequences 1, 2 and 3, ASTM D 892	10/0 15/0 10/0	10/0 10/0 20/0	15/0 10/0 15/0	20/0 10/0 10/0	10/0 10/0 10/0
Neutralisation number, mg KOH/g, ASTM D 974	0.69	0.72	0.71	0.72	0.69
FZG test (A/8.3/90), fail load stage, DIN 51345	12	12	12	12	12
Rust prevention, ASTM D 665					
distilled water	pass	pass	pass	pass	pass
synthetic sea water	pass	pass	pass	pass	pass
Copper corrosion, 3 hours @ 100°C, ASTM D 130	1b	1b	1b	1b	1b
Water separability, ASTM D 2711	13 (54°C)	15 (54°C)	13 (54°C)	12 (82°C)	15 (82°C)
Pour point, °C, ASTM D 97	-18	-15	-14	-13	-12
Flash point (COC), °C, ASTM D 92	228	230	234	238	260

These data are given as an indication of typical values and not as exact specifications.

Injection Molding Machine Maintenance Checklist

Mark Steyvers



Injection Molding Machine Maintenance Checklist:

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