

## *PLC Interview Questions and Answers*

### **Basic Programmable Logic Controllers MCQ**

**1. The PLC was invented by.**

**Dick Morley**

**2. The first company to build PLCs was .**

**Modicon**

**3. One of the following is an input device**

**Sensor**

**4. Which one of the following is not a PLC manufacturer**

**Microsoft**

**5. Solenoids, lamps, motors are connected to:**

**Digital output**

**6. An example of discrete (digital) control is:**

**Turning a lamp ON or OFF**

**7. Which of the following statements is not correct?**

a) The **PLC** rung output **[-( )-]** is a discrete output instruction or bit in memory.

b) Each rung of the ladder logic represents a logical statement executed in software – inputs on the right and outputs on the left.

c) Input and output instructions in ladder logic do not directly represent the switches and actuators.

d) PLC input instructions are logical symbols associated with voltage at the input module terminals.

**8. Which of the following statements is correct?**

**The number of ladder logic virtual relays and input and output instructions is limited only by memory size.**

**9. Which of the following statements is NOT correct?**

**PLCs are not as reliable as electromechanical relays in RLL.**

**10. Which of the following statements is NOT correct?**

**The cost and size of PLCs have increased significantly in the last 10 years.**

**11. Which of the following statements about a single pole double throw relay is NOT true?**

**It has a center off position.**

# Basic Plc Interview Questions And Answers

**M Mark**



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## **Table of Contents Basic Plc Interview Questions And Answers**

1. Understanding the eBook Basic Plc Interview Questions And Answers
  - The Rise of Digital Reading Basic Plc Interview Questions And Answers
  - Advantages of eBooks Over Traditional Books
2. Identifying Basic Plc Interview Questions And Answers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Basic Plc Interview Questions And Answers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Basic Plc Interview Questions And Answers
  - Personalized Recommendations
  - Basic Plc Interview Questions And Answers User Reviews and Ratings
  - Basic Plc Interview Questions And Answers and Bestseller Lists
5. Accessing Basic Plc Interview Questions And Answers Free and Paid eBooks
  - Basic Plc Interview Questions And Answers Public Domain eBooks
  - Basic Plc Interview Questions And Answers eBook Subscription Services
  - Basic Plc Interview Questions And Answers Budget-Friendly Options

6. Navigating Basic Plc Interview Questions And Answers eBook Formats
  - ePub, PDF, MOBI, and More
  - Basic Plc Interview Questions And Answers Compatibility with Devices
  - Basic Plc Interview Questions And Answers Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Basic Plc Interview Questions And Answers
  - Highlighting and Note-Taking Basic Plc Interview Questions And Answers
  - Interactive Elements Basic Plc Interview Questions And Answers
8. Staying Engaged with Basic Plc Interview Questions And Answers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Basic Plc Interview Questions And Answers
9. Balancing eBooks and Physical Books Basic Plc Interview Questions And Answers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Basic Plc Interview Questions And Answers
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Basic Plc Interview Questions And Answers
  - Setting Reading Goals Basic Plc Interview Questions And Answers
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Basic Plc Interview Questions And Answers
  - Fact-Checking eBook Content of Basic Plc Interview Questions And Answers
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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