

WELDER QUALIFICATION FORM (API 1104)

M/s CHAMUNDA ENGINEERING & FABRICATION WORK.

Welder's Name RANA PRATAP CHOUHAN	Welder's ID Stamp W-01	Test Location/Project HPCL MANGLIA DEPOT
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TEST CONDITIONS

	Test 1	Test 2	
	Single Qualification	Multiple Qualification	
Weld Type	BUTT WELD	N/A	N/A
Pipe Specification & Grade	API 5L GR-B PSL-1	N/A	N/A
Diameter of Test Pipe	6" NB	N/A	N/A
Wall Thickness	0.236"	N/A	N/A
Centerline of Pipe Axis 2G, 5G, 6G	6G	N/A	N/A
AWS Filler Metal Identification	A 5.1/A5.5	N/A	N/A
Welding Procedure Specification No.	MPEC/ROCL/WPS-01 DT-02/05/2016	N/A	N/A

WELDER QUALIFICATION BASED ON DESTRUCTIVE TEST & RESULTS

Number of Test Completed Per Test	Nick	Not Applicable	N/A	N/A
	Face	Not Applicable	N/A	N/A
	Root	Not Applicable	N/A	N/A
	Side	Not Applicable	N/A	N/A

Visual Acceptable Visual Not Acceptable Welder Qualified Welder Disqualified

WELDER QUALIFICATION BASED ON NDE OF TEST BUTT WELD

NDT Method	<input checked="" type="checkbox"/> Radiographic Testing	Welder ID No. W-01	Radiographic report No. 1098 DT-30/01/2021	X Ray's film No. 01
	<input type="checkbox"/> Ultrasonic Testing	Welder ID No. N/A	Ultrasonic Report No. N/A	Ultrasonic Data File name or no. (if applicable)- N/A

Visual Acceptable NDE Acceptable Welder Qualified Welder Disqualified

ESSENTIAL VARIABLES FOR WELDER QUALIFICATION (Mark with an 'X')

WELDING					Welding Equipment			API Filler Metal Group No. (1, 2, 3)	Welding Electrode Direction of Travel		Qualification	
Welding Process					Manual	Semi-Automatic	Automatic		Up	Down	Multi-Qual (All diameters, wall thickness & positions)	Single (See Additional Limitations below)
SMAW	GMAW	SAW	GTAW	FCAW								
X	N/A	N/A	N/A	N/A	X	N/A	N/A	1,3	X	N/A	N/A	X

ADDITIONAL LIMITATIONS (Mark with an 'X') ONLY COMPLETE THIS SECTION FOR SINGLE QUALIFICATION

Pipe						Centerline of Pipe (Axis)			Position		Butt Weld		Fillet Weld		
Outside Diameter Inches		Wall Thickness Inches				Vertical 2G	Horizontal 5G	All Pipe Axis Positions	Fixed	Rolled	90-70° Bevel	Mech GMAW Welding Bevel	Branch Fillet	Lap Fillet	
<2.375	≥2.375 <12.75	>12.75	<0.188	≥0.188 <0.750	≥0.750				X	X	N/A	X	N/A	N/A	X

Prepared By. Name & Signature	Witnessed By. Name & Signature
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L Reisser



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web 1 it is worth noting in passing that this masonic sub plot was not incorporated into the screenplay the draft script for the film retained two masonic references describing mozart s apartment on the forte piano lies mozart s masonic apron woven with symbols and the film was to end with the tremendous masonic funeral music of mozart

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web he plays another tune old salieri cont d this one brought down the house when we played it first he plays it with growing enthusiasm cut to 11 int the stage of an opera house night 1780 s 11 we see the pretty soprano katherina cavalieri now about twenty four dressed in an elaborate mythological persian costume singing

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