

# Strategy for introducing NIR spectroscopy and multivariate calibration techniques in industry

M.S. Larrechi, M.P. Callao

Analytical methods based on near infrared spectroscopy (NIR) and multivariate calibration techniques have important characteristics for industrial applications because they are quick and can be used to make direct determinations and extract information from several parameters from one single measurement. They can also be used in on-line applications. However, they have not been used in industry as much as one might expect because the validity of the calibration model must be assured when the signal is transformed. There are chemometric techniques for tackling every problem, but there are no specific guidelines about which procedure to use. In this article, we describe a practical strategy for introducing these methods. We discuss the relative merits of the various univariate and multivariate control techniques and describe how they might be used. We also discuss the standardisation of the calibration models and describe how to obtain robust models at low experimental cost. Finally, we illustrate our strategy with a practical case study from the petrochemical industry.

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**Keywords:** Multivariate statistical process control (MSPC); Near infrared spectroscopy (NIR); Petrochemical industry; Robust model; Standardisation

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## 1. Introduction

NIR combined with multivariate processing techniques has been widely studied in recent years. There have been important applications, for example in the agricultural industry [1], the pharmaceutical industry [2] and the petrochemical industry [3].

In the petrochemical industry, the method made a strong impact when it was used to determine the number of octanes in different types of petrol [4]. The method is interesting because a wide variety of samples can be measured without the need for pre-treatment and because the determinations can be made quickly. Both of these are highly desirable features for on-line applications.

However, NIR has not been fully introduced in the above areas as an alternative to conventional analytical methods. We believe this may partly be because it is sensitive to factors such as temperature, the ageing of the source, and small instrumental disturbances that can affect the validity of the models over time. This suggests that the system needs to be controlled. It may also be because the goodness of the results depends on whether the samples analysed are of the same type as those used as calibration samples. Outliers in prediction should therefore be easily detected.

These problems (control, suitability of the system if a change is detected, and outlier detection) have been widely studied [5–7]. Such studies have illustrated the chemometric approaches to solving the problems, but, in our opinion, they have always dealt with just one of the problems and have been too theoretical. We think that these techniques need general practical guidelines that can be applied to each particular field.

Another problem is that these methods are normally implemented by specialised personnel but are used on a day-to-day basis by operators who are unfamiliar with the science on which they are based. It would be useful, therefore, if they contained means by which the operators could feel that they were involved in analysing the results they helped to produce.

We are developing NIR methods for use in the petrochemical industry [8–10]. In this article, we use this experience to discuss a practical strategy for using these methods effectively. As an example, we will discuss the determination of the ethylene

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# Application Of Multivariate Calibration And Nir

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## **Application Of Multivariate Calibration And Nir:**

**Multi- and Megavariate Data Analysis Basic Principles and Applications** L. Eriksson, T. Byrne, E. Johansson, J. Trygg, C. Vikström, 2013-07-01 To understand the world around us as well as ourselves we need to measure many things many variables many properties of the systems and processes we investigate Hence data collected in science technology and almost everywhere else are multivariate a data table with multiple variables measured on multiple observations cases samples items process time points experiments This book describes a remarkably simple minimalistic and practical approach to the analysis of data tables multivariate data The approach is based on projection methods which are PCA principal components analysis and PLS projection to latent structures and the book shows how this works in science and technology for a wide variety of applications In particular it is shown how the great information content in well collected multivariate data can be expressed in terms of simple but illuminating plots facilitating the understanding and interpretation of the data The projection approach applies to a variety of data analytical objectives i e i summarizing and visualizing a data set ii multivariate classification and discriminant analysis and iii finding quantitative relationships among the variables This works with any shape of data table with many or few variables columns many or few observations rows and complete or incomplete data tables missing data In particular projections handle data matrices with more variables than observations very well and the data can be noisy and highly collinear Authors The five authors are all connected to the Umetrics company [www.umetrics.com](http://www.umetrics.com) which has developed and sold software for multivariate analysis since 1987 as well as supports customers with training and consultations Umetrics customers include most large and medium sized companies in the pharmaceutical biopharm chemical and semiconductor sectors

**Handbook of Near-Infrared Analysis** Donald A. Burns, Emil W.

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Computer Applications in Chemical Research and Education Josef Brandt, Ivar Ugi, 1989 *Comprehensive Chemometrics* Steven Brown, Roma Tauler, Beata Walczak, 2020-05-26 Comprehensive Chemometrics Second Edition Four Volume Set features expanded and updated coverage along with new content that covers advances in the field since the previous edition published in 2009 Subject of note include updates in the fields of multidimensional and megavariate data analysis omics data analysis big chemical and biochemical data analysis data fusion

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Comprehensive Chemometrics ,2009-03-09 Designed to serve as the first point of reference on the subject

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comprehensible manner A considerable part of the text is dedicated to practical applications including sample preparation and investigations of polymers textiles drugs food and animal feed However special topics such as two dimensional correlation analysis are also covered in separate chapters Written by eight experts in different fields this book presents an introduction to the current state of developments and is valuable to spectroscopists and to practitioners applying NIR spectroscopy as a daily analytical tool

**Transfer of Multivariate Calibration Models** Hans Barring,2001 *Textile Technology Digest* ,2002 3rd European COST E31 Conference, Management of Recovered Wood Christos Th Gallis,2007 Real-time Analysis of Light Alkenes at Elevated Temperatures and Pressures by Fiber-optic Near Infrared Spectroscopy Engin Deniz Yalvac,1996 **Proceedings of the IVth International Symposium on Applications of Modelling as an Innovative Technology in the Agri-Food-Chain** P. Barreiro,2008 **Book of Abstracts** ,1992 Near Infrared Spectroscopy Anthony M. C. Davies,Phil Williams,1996 **Multivariate Calibration of Near Infrared Reflectance Data from Food Products** Tomas Isaksson,1990 **Applied Spectroscopy** ,2007 **Making Light Work: Advances in Near Infrared Spectroscopy** Ian Murray,Ian A. Cowe,1992-06 Making Light Work Advances in Near Infrared Spectroscopy Edited by Ian Murray and Ian A Cowe This book presents a cross section of the most recent developments in near infrared spectroscopy Applications spectroscopic theory chemometrics and instrumentation are all covered The variety of contributors is a striking reflection of the broad range of applications of this technique Workers in agriculture food science medicine life sciences pharmaceuticals textiles general chemicals and polymers have all contributed the latest developments from their fields This book is essential reading for workers in NIR spectroscopy and will greatly benefit those considering implementing NIR in their work *Near-infrared Spectroscopy in Agriculture* Craig Arthur Roberts,Jerry Workman,James B. Reeves,2004 This monograph highlights the practical use of NIR technology providing the latest information on NIR use in agricultural applications as well as the fundamentals of spectroscopy and chemometrics Unique among NIR publications the majority of the book details the widespread application of NIR analysis in crop production food processing and non food agriculture Forage fruits baking products timber meats and more If it has been analyzed with near infrared technology you will find it here **Chemical Abstracts** ,2002

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## **Table of Contents Application Of Multivariate Calibration And Nir**

1. Understanding the eBook Application Of Multivariate Calibration And Nir
  - The Rise of Digital Reading Application Of Multivariate Calibration And Nir
  - Advantages of eBooks Over Traditional Books
2. Identifying Application Of Multivariate Calibration And Nir
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Application Of Multivariate Calibration And Nir
  - User-Friendly Interface
4. Exploring eBook Recommendations from Application Of Multivariate Calibration And Nir
  - Personalized Recommendations
  - Application Of Multivariate Calibration And Nir User Reviews and Ratings
  - Application Of Multivariate Calibration And Nir and Bestseller Lists
5. Accessing Application Of Multivariate Calibration And Nir Free and Paid eBooks
  - Application Of Multivariate Calibration And Nir Public Domain eBooks
  - Application Of Multivariate Calibration And Nir eBook Subscription Services
  - Application Of Multivariate Calibration And Nir Budget-Friendly Options

6. Navigating Application Of Multivariate Calibration And Nir eBook Formats
  - ePub, PDF, MOBI, and More
  - Application Of Multivariate Calibration And Nir Compatibility with Devices
  - Application Of Multivariate Calibration And Nir Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Application Of Multivariate Calibration And Nir
  - Highlighting and Note-Taking Application Of Multivariate Calibration And Nir
  - Interactive Elements Application Of Multivariate Calibration And Nir
8. Staying Engaged with Application Of Multivariate Calibration And Nir
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Application Of Multivariate Calibration And Nir
9. Balancing eBooks and Physical Books Application Of Multivariate Calibration And Nir
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Application Of Multivariate Calibration And Nir
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Application Of Multivariate Calibration And Nir
  - Setting Reading Goals Application Of Multivariate Calibration And Nir
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Application Of Multivariate Calibration And Nir
  - Fact-Checking eBook Content of Application Of Multivariate Calibration And Nir
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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