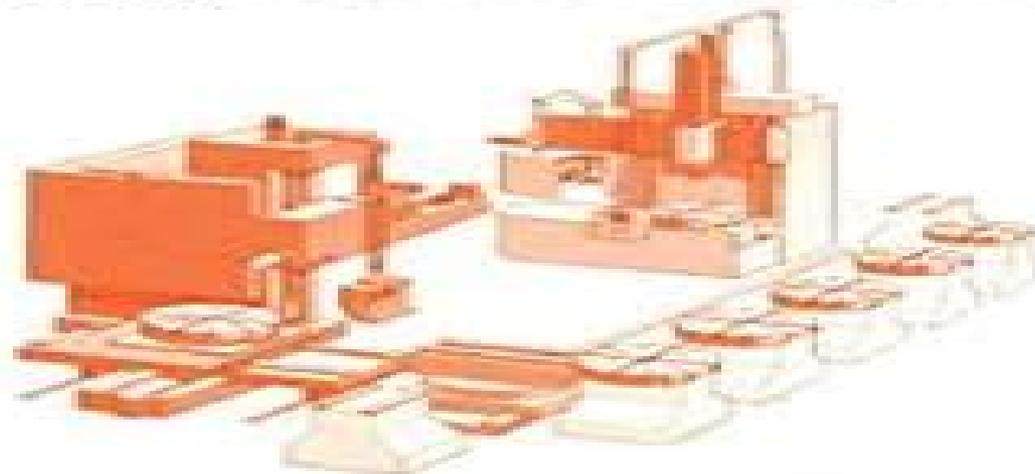


CELLULAR MANUFACTURING SYSTEMS

DESIGN, PLANNING AND CONTROL



Nonuo Singh and Divakar Rajamani



CHAPMAN & HALL

Cellular Manufacturing Systems Design Planning And Control

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Cellular Manufacturing Systems Design Planning And Control:

Cellular Manufacturing Systems N. Singh, D. Rajamani, 2012-12-06 Batch manufacturing is a dominant manufacturing activity in the world generating a great deal of industrial output In the coming years we are going to witness an era of mass customization of products The major problems in batch manufacturing are a high level of product variety and small manufacturing lot sizes The product variations present design engineers with the problem of designing many different parts The decisions made in the design stage significantly affect manufacturing cost quality and delivery lead times The impacts of these product variations in manufacturing are high investment in equipment high tooling costs complex scheduling and loading lengthy setup time and costs excessive scrap and high quality control costs However to compete in a global market it is essential to improve the productivity in small batch manufacturing industries For this purpose some innovative methods are needed to reduce product cost lead time and enhance product quality to help increase market share and profitability What is also needed is a higher level of integration of the design and manufacturing activities in a company Group technology provides such a link between design and manufacturing The adoption of group technology concepts which allow for small batch production to gain economic advantages similar to mass production while retaining the flexibility of job shop methods will help address some of the problems

Cellular Manufacturing Systems N. Singh, Divakar Rajamani, 2011-09-30 Batch manufacturing is a dominant manufacturing activity in the world generating a great deal of industrial output In the coming years we are going to witness an era of mass customization of products The major problems in batch manufacturing are a high level of product variety and small manufacturing lot sizes The product variations present design engineers with the problem of designing many different parts The decisions made in the design stage significantly affect manufacturing cost quality and delivery lead times The impacts of these product variations in manufacturing are high investment in equipment high tooling costs complex scheduling and loading lengthy setup time and costs excessive scrap and high quality control costs However to compete in a global market it is essential to improve the productivity in small batch manufacturing industries For this purpose some innovative methods are needed to reduce product cost lead time and enhance product quality to help increase market share and profitability What is also needed is a higher level of integration of the design and manufacturing activities in a company Group technology provides such a link between design and manufacturing The adoption of group technology concepts which allow for small batch production to gain economic advantages similar to mass production while retaining the flexibility of job shop methods will help address some of the problems *Integrated Production Systems* Vincent A. Mabert, F. Robert Jacobs, 1991 **Cellular manufacturing systems**, 1993 *Design of a period batch control planning system for cellular manufacturing* Jan Riezebos, 2001 **Planning, Design, and Analysis of Cellular Manufacturing Systems** A.K. Kamrani, H.R. Parsaei, D.H. Liles, 1995-04-11 Leading researchers in the field of cellular manufacturing systems from academia and industry have contributed to this volume The book aims to report the

latest developments and address the central issues in the design and implementation of cellular manufacturing systems Cellular Manufacturing CM is one of the major concepts used in the design of flexible manufacturing systems CM also known as group production or family programming can be described as a manufacturing technique that produces families of parts within a single line or cell of machines The first part of the book describes various techniques for design and modeling of cellular manufacturing systems The second part is concerned with performance measure and analysis followed by a section which presents the applications of artificial intelligence and computer tools in cellular manufacturing systems

Group Technology and Cellular Manufacturing Nallan C. Suresh, John M. Kay, 2012-12-06 Group Technology and Cellular Manufacturing GT CM have been widely researched areas in the past 15 years and much progress has been made in all branches of GT CM Resulting from this research activity has been a proliferation of techniques for part machine grouping engineering data bases expert system based design methods for identifying part families new analytical and simulation tools for evaluating performance of cells new types of cell incorporating robotics and flexible automation team based approaches for organizing the work force and much more however the field lacks a careful compilation of this research and its outcomes The editors of this book have commissioned leading researchers and implementers to prepare specific treatments of topics for their special areas of expertise in this broad based philosophy of manufacturing The editors have sought to be global both in coverage of topic matters and contributors Group Technology and Cellular Manufacturing addresses the needs and interests of three groups of individuals in the manufacturing field academic researchers industry practitioners and students 1 The book provides an up to date perspective incorporating the advances made in GT CM during the past 15 years As a natural extension to this research it synthesizes the latest industry practices and outcomes to guide research to greater real world relevance 2 The book makes clear the foundations of GT CM from the core elements of new developments which are aimed at reducing developmental and manufacturing lead times costs and at improving business quality and performance 3 Finally the book can be used as a textbook for graduate students in engineering and management for studying the field of Group Technology and Cellular Manufacturing

Handbook of Cellular Manufacturing Systems Shahrukh A. Irani, 1999-04-15 Cellular manufacturing CM is the grouping of similar products for manufacture in discrete multi machine cells It has been proven to yield faster production cycles lower in process inventory levels and enhanced product quality Pioneered on a large scale by Russian British and German manufacturers interest in CM methods has grown steadily over the past decade However there continues to be a dearth of practical guides for industrial engineers and production managers interested in implementing CM techniques in their plants Bringing together contributions by an international team of CM experts the Handbook of Cellular Manufacturing Systems bridges this gap in the engineering literature

Operations Management Research and Cellular Manufacturing Systems: Innovative Methods and Approaches Modrák, Vladimír, Pandian, R. Sudhakara, 2011-10-31 This book presents advancements in the field of operations management

focusing specifically on topics related to layout design for manufacturing environments Provided by publisher Cellular Manufacturing John X. Wang,2015-01-14 In today s business world competitiveness defines the industrial leading edge Organizations and businesses of all sizes are adopting Lean manufacturing practices to increase efficiency and address worries about their bottom lines In a detailed review of this staple of Lean manufacturing Cellular Manufacturing Mitigating Risk and Uncertainty outlines how cellular manufacturing can do just that It demonstrates how this approach can help you and your teams build a variety of products with as little waste as possible The book begins by presenting a survey of the current state of existing methods that can best be used in the handling of the bottleneck machines and parts problem which results from the cellular manufacturing system design It then explores how decision making under risk is used to help the designer select the best cell arrangement in case of probabilistic production volume and maximize the profit imposed by resource capacity constraints The author then presents a method for the system design of a manufacturing cell that aims for profit maximization over a certain period of time He also discusses robust design illustrated with a real application Put simply cellular manufacturing integrates machinery and a small team of staff directed by a team leader so all the work on a product or part can be accomplished in the same cell eliminating resources that do not add value to the product A concise yet unique reference this book incorporates decision making under risk into cellular manufacturing The text makes the link that ties cellular manufacturing to the bottom line It helps you recognize savings opportunities from elimination of downtime between operations decreased material handling costs decreased work in progress inventory and associated costs reduced opportunity for handling errors decreased downtime spent waiting for supplies or materials and reduced losses from defective or obsolete products Issues in Design, Planning and Control of Multi-product Manufacturing Systems Mehdi Sheikhzadeh,1997 *Manufacturing Systems Design and Analysis* Bin Wu,1992 *Manufacturing Engineering Handbook* Hwaiyu Geng,2004-07-13 Let our teams of experts help you to stay competitive in a global marketplace It is every company s goal to build the highest quality goods at the lowest price in the shortest time possible With the Manufacturing Engineering Handbook you ll have access to information on conventional and modern manufacturing processes and operations management that you didn t have before For example if you are a manufacturing engineer responding to a request for proposal RFP you will find everything you need for estimating manufacturing cost labor cost and overall production cost by turning to chapter 2 section 2 5 the manufacturing estimating section The handbook will even outline the various manufacturing processes for you If you are a plant engineer working in an automotive factory and find yourself in the hot working portion of the plant you should look up section 6 on hot work and forging processing You will find it very useful for learning the machines and processes to get the job done Likewise if you are a Design Engineer and need information regarding hydraulics generators transformers turn to chapter 3 section 3 2 3 and you ll find generators transformers Covering topics from engineering mathematics to warehouse management systems Manufacturing Engineering Handbook is

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Facilities Planning James A. Tompkins, 2003 Introducing various contemporary practices this book shows how to approach facilities planning with precision It guides the reader through each step in the planning process from defining requirements to developing alternative material handling techniques and manufacturing waterhouse operations to selecting and evaluating facilities plans *International Journal of Manufacturing Technology and Management* ,2001

Manufacturing Processes for Engineering Materials Serope Kalpakjian, 1997 This text offers a quantitative and analytical approach to manufacturing processes It provides a broad coverage of the major aspects of manufacturing processes and attempts to present a balanced view of the important fundamentals analytical approaches and relevant applications Examples and end of chapter problems are included as well as a summary of formulae for each chapter Market-focused Production Systems David J. Bennett, Paul L. Forrester, 1993 An account of the main features of market focused production systems and the type of structured approaches that can be used in their design This text also provides a detailed description of a methodology DRAMA which forms a set of guiding principles to aid the practising manufacturing engineer *International Journal of Production Economics* ,2002 **Applied Mechanics Reviews** ,1990

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