

ISO Trapezoidal screw threads Tr



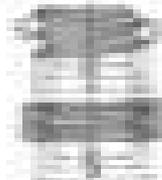
NOMINAL PITCH DIAMETER d_2 & D_2

$$d_2/D_2 = d/D - P \cos \alpha$$

$$(P \cos \alpha = 0.5 P)$$

EXTERNAL THREAD

- d = Major diameter
- d_2 = Pitch diameter
- d_3 = Minor diameter



INTERNAL THREAD

- D = Major diameter
- D_2 = Pitch diameter
- D_3 = Minor diameter



ISO 2802:2003 defines ISO metric trapezoidal screw threads - Right profile and ISO metric trapezoidal profiles.
 ISO 2803:2003 defines ISO metric trapezoidal screw threads - General use.
 ISO 2804:2003 defines ISO metric trapezoidal screw threads - Truncated.
 ISO 2805:2003 defines ISO metric trapezoidal screw threads - Fine threads.
 These standards contain much more information than given here.

Threads and pitch combinations

Pitch (mm)	External thread		Internal thread	
	Major diameter (mm)	Pitch diameter (mm)	Major diameter (mm)	Pitch diameter (mm)
0.5	1.0	0.75	1.0	0.75
0.75	1.5	1.125	1.5	1.125
1.0	2.0	1.5	2.0	1.5
1.25	2.5	1.875	2.5	1.875
1.5	3.0	2.25	3.0	2.25
2.0	4.0	3.0	4.0	3.0
2.5	5.0	3.75	5.0	3.75
3.0	6.0	4.5	6.0	4.5
3.5	7.0	5.25	7.0	5.25
4.0	8.0	6.0	8.0	6.0
4.5	9.0	6.75	9.0	6.75
5.0	10.0	7.5	10.0	7.5
6.0	12.0	9.0	12.0	9.0
7.0	14.0	10.5	14.0	10.5
8.0	16.0	12.0	16.0	12.0
9.0	18.0	13.5	18.0	13.5
10.0	20.0	15.0	20.0	15.0
11.0	22.0	16.5	22.0	16.5
12.0	24.0	18.0	24.0	18.0
14.0	28.0	21.0	28.0	21.0
16.0	32.0	24.0	32.0	24.0
18.0	36.0	27.0	36.0	27.0
20.0	40.0	30.0	40.0	30.0
22.0	44.0	33.0	44.0	33.0
24.0	48.0	36.0	48.0	36.0
26.0	52.0	39.0	52.0	39.0
28.0	56.0	42.0	56.0	42.0
30.0	60.0	45.0	60.0	45.0
32.0	64.0	48.0	64.0	48.0
34.0	68.0	51.0	68.0	51.0
36.0	72.0	54.0	72.0	54.0
38.0	76.0	57.0	76.0	57.0
40.0	80.0	60.0	80.0	60.0
42.0	84.0	63.0	84.0	63.0
44.0	88.0	66.0	88.0	66.0
46.0	92.0	69.0	92.0	69.0
48.0	96.0	72.0	96.0	72.0
50.0	100.0	75.0	100.0	75.0
52.0	104.0	78.0	104.0	78.0
54.0	108.0	81.0	108.0	81.0
56.0	112.0	84.0	112.0	84.0
58.0	116.0	87.0	116.0	87.0
60.0	120.0	90.0	120.0	90.0
63.0	126.0	94.5	126.0	94.5
66.0	132.0	99.0	132.0	99.0
69.0	138.0	103.5	138.0	103.5
72.0	144.0	108.0	144.0	108.0
75.0	150.0	112.5	150.0	112.5
78.0	156.0	117.0	156.0	117.0
80.0	160.0	120.0	160.0	120.0
82.0	164.0	123.0	164.0	123.0
84.0	168.0	126.0	168.0	126.0
86.0	172.0	129.0	172.0	129.0
88.0	176.0	132.0	176.0	132.0
90.0	180.0	135.0	180.0	135.0
92.0	184.0	138.0	184.0	138.0
94.0	188.0	141.0	188.0	141.0
96.0	192.0	144.0	192.0	144.0
98.0	196.0	147.0	196.0	147.0
100.0	200.0	150.0	200.0	150.0

Pitch (mm)	External thread		Internal thread	
	Major diameter (mm)	Pitch diameter (mm)	Major diameter (mm)	Pitch diameter (mm)
0.5	1.0	0.75	1.0	0.75
0.75	1.5	1.125	1.5	1.125
1.0	2.0	1.5	2.0	1.5
1.25	2.5	1.875	2.5	1.875
1.5	3.0	2.25	3.0	2.25
2.0	4.0	3.0	4.0	3.0
2.5	5.0	3.75	5.0	3.75
3.0	6.0	4.5	6.0	4.5
3.5	7.0	5.25	7.0	5.25
4.0	8.0	6.0	8.0	6.0
4.5	9.0	6.75	9.0	6.75
5.0	10.0	7.5	10.0	7.5
6.0	12.0	9.0	12.0	9.0
7.0	14.0	10.5	14.0	10.5
8.0	16.0	12.0	16.0	12.0
9.0	18.0	13.5	18.0	13.5
10.0	20.0	15.0	20.0	15.0
11.0	22.0	16.5	22.0	16.5
12.0	24.0	18.0	24.0	18.0
14.0	28.0	21.0	28.0	21.0
16.0	32.0	24.0	32.0	24.0
18.0	36.0	27.0	36.0	27.0
20.0	40.0	30.0	40.0	30.0
22.0	44.0	33.0	44.0	33.0
24.0	48.0	36.0	48.0	36.0
26.0	52.0	39.0	52.0	39.0
28.0	56.0	42.0	56.0	42.0
30.0	60.0	45.0	60.0	45.0
32.0	64.0	48.0	64.0	48.0
34.0	68.0	51.0	68.0	51.0
36.0	72.0	54.0	72.0	54.0
38.0	76.0	57.0	76.0	57.0
40.0	80.0	60.0	80.0	60.0
42.0	84.0	63.0	84.0	63.0
44.0	88.0	66.0	88.0	66.0
46.0	92.0	69.0	92.0	69.0
48.0	96.0	72.0	96.0	72.0
50.0	100.0	75.0	100.0	75.0
52.0	104.0	78.0	104.0	78.0
54.0	108.0	81.0	108.0	81.0
56.0	112.0	84.0	112.0	84.0
58.0	116.0	87.0	116.0	87.0
60.0	120.0	90.0	120.0	90.0
63.0	126.0	94.5	126.0	94.5
66.0	132.0	99.0	132.0	99.0
69.0	138.0	103.5	138.0	103.5
72.0	144.0	108.0	144.0	108.0
75.0	150.0	112.5	150.0	112.5
78.0	156.0	117.0	156.0	117.0
80.0	160.0	120.0	160.0	120.0
82.0	164.0	123.0	164.0	123.0
84.0	168.0	126.0	168.0	126.0
86.0	172.0	129.0	172.0	129.0
88.0	176.0	132.0	176.0	132.0
90.0	180.0	135.0	180.0	135.0
92.0	184.0	138.0	184.0	138.0
94.0	188.0	141.0	188.0	141.0
96.0	192.0	144.0	192.0	144.0
98.0	196.0	147.0	196.0	147.0
100.0	200.0	150.0	200.0	150.0

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