

Torque wrench settings		Nm	lbf ft
Flywheel to crankshaft:			
1.3 litre engine		60	44
1.4 and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		35	26
Stage 2		Angle tighten a further 30 to 45°	
1.6 (16SH), 1.8 (18E) engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 25 to 35°	
1.8 (18SE) and 2.0 litre engines:			
Stage 1		65	48
Stage 2		Angle tighten a further 30 to 45°	
Driveplate to crankshaft			
Main bearing cap bolts:			
1.3 litre engine:			
Bolts Part No. 11 082 602*		65	48
Bolts Part No. 90 215 694:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.6 (16SH) and 1.8 (18E) litre engine:			
Bolts Part No. 90 215 047*		65	48
Bolts Part No. 90 234 048:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.4 and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 45 to 60°	
1.8 (18SE) and 2.0 litre engines:			
Stage 1		50	37
Stage 2		Angle tighten a further 40 to 50°	
<i>*Use these bolts only if the angle-tightening bolts are not available</i>			
Oil pump relief valve cap		30	22
Oil pressure switch		30	22
Oil pump bolts		6	4
Oil drain plug		45	33
Sump pan bolts		5	4
Big-end cap bolts:			
1.3, 1.4 and 1.6 (16SV and C16NZ) litre engines			
Bolts with 15 mm thread length		28	21
Bolts with 40 mm thread length:			
Stage 1		25	18
Stage 2		Angle tighten a further 30°	
1.6 (16SH) and 1.8 (18E) engines			
		45	33
1.8 (18SE) and 2.0 litre engines:			
Stage 1		35	26
Stage 2		Angle tighten a further 45°	
Cylinder head bolts:			
1.3, 1.4 litre and 1.6 (16SV and C16NZ) litre engines:			
Stage 1		25	18
Stage 2		Angle tighten a further 60°	
Stage 3		Angle tighten a further 60°	
Stage 4		Angle tighten a further 30°	
Warm the engine up to normal operating temperature then		Angle tighten a further 30°	
1.6 (16SH), 1.8 and 2.0 litre engines:			
Stage 1		25	18
Stage 2		Turn bolt through 60°	
Stage 3		Turn bolt through 60°	
Stage 4		Turn bolt through 60°	
Warm the engine up to normal operating temperature then		Angle tighten a further 30°	

Opel Corsa Engine Torque Settings

Ying Liu



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Haynes Car Guide 2007 Haynes Publishing, 2007-08-15 This pocket sized illustrated guide covers every significant make and model of car sold in Europe and North America during the 2006 2007 model year from giants like Ford and VW to small scale manufacturers such as Morgan and Noble Each model is pictured in color with a data table providing vital statistics to enable comparisons between models Providing full details for over 700 cars and stretching to 400 pages this is a must have reference source and a useful spotter's guide for all car enthusiasts

CONAT 2016 International Congress of Automotive and Transport Engineering Anghel Chiru, Nicolae Ispas, 2016-10-31 The volume will include selected and reviewed papers from CONAT International Congress of Automotive and Transport Engineering to be held in Brasov Romania in October 2016 Authors are experts from research industry and universities coming from 14 countries worldwide The papers are covering the latest developments in automotive vehicles and environment advanced transport systems and road traffic heavy and special vehicles new materials manufacturing technologies and logistics accident research and analysis and innovative solutions for automotive vehicles The conference will be organized by SIAR Society of Automotive Engineers from Romania in cooperation with FISITA

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book provides the reader with a firsthand comprehensive description of significant components of automotive technology All texts are complemented by numerous detailed illustrations *Motor Cycling and Motoring* ,1987 **Automotive Handbook** Robert Bosch GmbH.,1986 Bosch literature sets the standard for concise explanations of the function and engineering of automotive systems and components from fuel injection to anti lock braking systems to alarm systems In every field there s a single indispensable reference work that rises above the rest In the automotive world that reference is the blue Automotive Handbook from Bosch Now in its 5th edition and expanded to over 900 pages With more than 1 000 cut away illustrations diagrams tables and sectional drawings this definitive encyclopedia of automotive engineering information is both exhaustive and accessible making even sophisticated automotive concepts easy to visualize and understand **Drum** ,2002-11 **Scala** ,1991 **Gran Turismo 4** Jim Mazurek,2005 The Complete Owner s Manual Details on how to unlock every secret car The best racing lines for all tracks Expert racing lessons to help you dust your competition Customization hints and tips to get the most out of your vehicles Complete driving basics to bring you from beginner to expert **Servamus** ,2001 **Road and Track** ,1996 *Japanese Technical Abstracts* ,1988 *Ward's Automotive International* ,1995 Autointelligence New Car Decision Maker Paul Katzka,1993 No other publication summarizes as much vital information from so many leading sources and presents them together for each model or category entry Volume 1 describes over 99 models in nine categories including topselling cars like Ford Taurus Saturn and Honda Accord **Automobile** ,1996 *Cars & Parts* ,1982 **Ward's Auto World** ,1993 Government Reports Announcements & Index ,1996-11 **Automotive Engineering** ,1993

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