

Fig. 25 J-TECH exhaust valve rocker arm & yoke

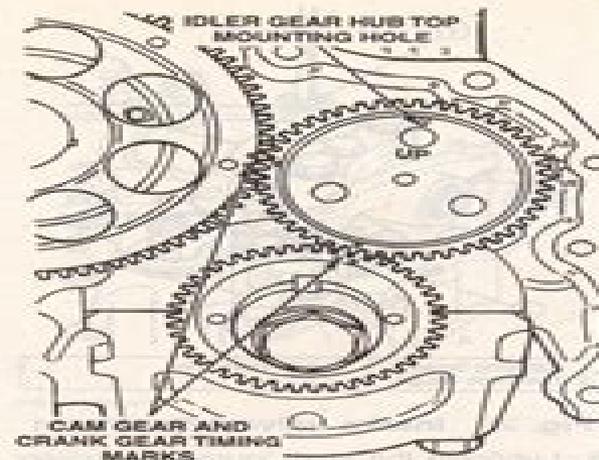


Fig. 26 Timing gear alignment marks

## TIGHTENING SPECIFICATIONS

Component	Torque/Ft. Lbs.
Air Compressor To Cylinder Block	80
Alternator Mounting Stud Nut	70
Auxiliary Drive Shaft Gear (Nut, Front)	300
Auxiliary Drive Shaft Hole Cover Stud Nut	40
Auxiliary Drive Shaft Thrust Washer To Cylinder Block	15
Brake Housing Hold-Down Screw	45
Brake Slave Piston Adjusting Screw Jam Nut	25
Brake Valve Oil Supply Screw	4-6 (3)
Camshaft Thrust Washer To Cylinder Block	15
Centrifugal Oil filter Drain Fitting Stud Nut	40
Centrifugal Oil filter Mounting Adapter	150
Centri-Max Plus Spindle & Cover (LSR)	15
Clutch To Flywheel Mounting Bolts	40
Connecting Rod Cap Angle Torque With M 14 Threads, Less Sleeve	30 + 90°
Connecting Rod Cap With M 16 Threads, With Sleeve	150
Cylinder Head	(1)
Cylinder Head Cover	15
Exhaust Manifold To Cylinder Head	20(3)
Exhaust Manifold To Cylinder Head Stud Nut (12 mm)	80
Fan Drive Pulley To Hub	25
Flywheel Housing To Cylinder Block	170
Flywheel To Crankshaft	185
Fuel Tube Nut At Head & EUP	25
Injection Line Clamp Screw	35
Injection Nozzle Holder Clamping Bolt	45
Injection Pump Mounting (Stud Nut)	40
Intake Manifold To Cylinder Head	40

Continu

# E7 Mack Engine Timing

**AW Chickering**



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