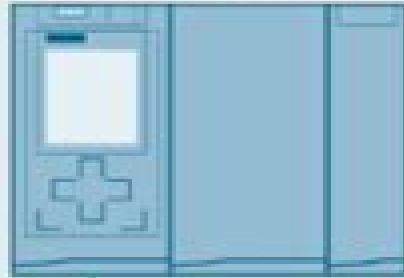


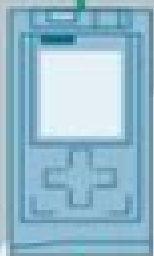
S7-1500 as IO controller



- IO controller to I-Device communication via:
- IO communication
 - Data record communication

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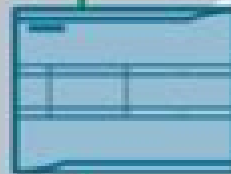
S7-1500 as I-Device



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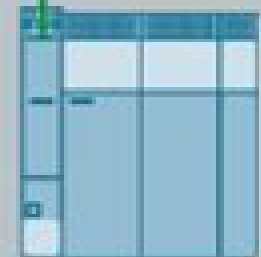
S7-1200 as I-Device



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S7-1200 as IO controller

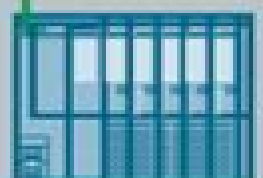
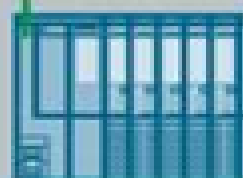
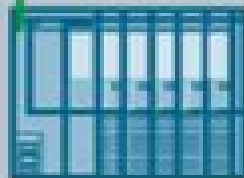
SIMOTION as I-Device



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SIMOTION as IO controller

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