

# Instrumentation interview Question-Answers

## 1. What Is Instrumentation?

### Answer :

The technology which is used to measured and control the process system of plant is called instrumentation. It is branch of engineering.

## 2. What Is Reynolds Number?

### Answer :

We know with help of reynolds number what type of flow in fluid.

## 3. Why Do We Use 4-20ma Signal Instead Of 0-10 Ma?

### Answer :

To elevate zero so that we can come to know whether it is dead zero or from signal.

## 4. What Is The Difference Between Dry Leg And Wet Leg?

### Answer :

Dry leg means in lab. And wet leg means in field

## 5. How Can We Calibrate A Positioner?

### Answer :

A positioner is a device put into a valve to ensure that it is at a correct position of opening as per the control signal. An I/P converter only sends the opening/closing request to valve but can not confirm its position.

Positioner senses the valve opening through a position feedback link connected to valve stem which is its input signal. I/P converter output is its setpoint input. The difference between these two is the error signal based on which the positioner positions the valve to correct position to reduce error to zero. Hence positioner is nothing but a pneumatic feedback controller.

Controlled external supply air to positioner provides power to positioner to position a valve. Also positioner is used in a valve when valve operating signal range is different from I/P converter output range.

## 6. Explain What Is The Working Principle Of The Magnetic Meter?

### Answer :

An electric potential is developed when a conductor is moved across the magnetic field. In most electrical machinery the conductor is a wire. The principle is equally applicable to a moving, electrically conductive liquid. The primary device of commercial magnetic meters consist of straight cylindrical electrically insulated tube with a pair of electrodes nearly flush with the tube walls and located at opposite end of a tube diameter. This device is limited to electrically conducting liquids. The magnetic meter is particularly suited to measurement of slurries and dirty fluids.

## 7. Tell Me The Mechanism Behind The Turbine Meter?

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**A Gutmann**



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## **Table of Contents Basic Instrumentation Engineering Interview Question**

1. Understanding the eBook Basic Instrumentation Engineering Interview Question
  - The Rise of Digital Reading Basic Instrumentation Engineering Interview Question
  - Advantages of eBooks Over Traditional Books
2. Identifying Basic Instrumentation Engineering Interview Question
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Basic Instrumentation Engineering Interview Question
  - User-Friendly Interface
4. Exploring eBook Recommendations from Basic Instrumentation Engineering Interview Question
  - Personalized Recommendations
  - Basic Instrumentation Engineering Interview Question User Reviews and Ratings
  - Basic Instrumentation Engineering Interview Question and Bestseller Lists
5. Accessing Basic Instrumentation Engineering Interview Question Free and Paid eBooks
  - Basic Instrumentation Engineering Interview Question Public Domain eBooks
  - Basic Instrumentation Engineering Interview Question eBook Subscription Services

- Basic Instrumentation Engineering Interview Question Budget-Friendly Options
- 6. Navigating Basic Instrumentation Engineering Interview Question eBook Formats
  - ePub, PDF, MOBI, and More
  - Basic Instrumentation Engineering Interview Question Compatibility with Devices
  - Basic Instrumentation Engineering Interview Question Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Basic Instrumentation Engineering Interview Question
  - Highlighting and Note-Taking Basic Instrumentation Engineering Interview Question
  - Interactive Elements Basic Instrumentation Engineering Interview Question
- 8. Staying Engaged with Basic Instrumentation Engineering Interview Question
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Basic Instrumentation Engineering Interview Question
- 9. Balancing eBooks and Physical Books Basic Instrumentation Engineering Interview Question
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Basic Instrumentation Engineering Interview Question
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Basic Instrumentation Engineering Interview Question
  - Setting Reading Goals Basic Instrumentation Engineering Interview Question
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Basic Instrumentation Engineering Interview Question
  - Fact-Checking eBook Content of Basic Instrumentation Engineering Interview Question
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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