

Chapter 2 Part B:

General engine overhaul procedures

Contents

Compression check	3	Engine overhaul - general information	2
Crankshaft - inspection	19	Engine overhaul - reassembly sequence	21
Crankshaft - refitting and main bearing oil clearance check	24	Engine removal - methods and precautions	4
Crankshaft - removal	13	General information	7
Crankshaft rear oil seal - refitting	25	Initial start-up and break-in after overhaul	27
Cylinder head and components - cleaning and inspection	9	Intermediate shaft - refitting	23
Cylinder head - dismantling	8	Intermediate shaft - removal and inspection	14
Cylinder head - reassembly	11	Main and connecting big-end bearings - inspection	20
Cylinder honing	17	Piston rings - refitting	22
Engine - removal and refitting	5	Pistons/connecting rods - inspection	18
Engine block - cleaning	15	Pistons/connecting rods - refitting and big-end bearing oil clearance check	26
Engine block - inspection	16	Pistons/connecting rods - removal	12
Engine overhaul - alternatives	6	Valves - servicing	10
Engine overhaul - dismantling sequence	7		

Degrees of difficulty

Easy, suitable for novice with little experience



Fairly easy, suitable for beginner with some experience



Fairly difficult, suitable for competent DIY mechanic



Difficult, suitable for experienced DIY mechanic



Very difficult, suitable for expert DIY or professional



Specifications

General

Cylinder compression pressure (all engines)	10 to 11 bars
Oil pressure (all engines)	
At idle	0.5 to 2.0 bars
Running (for example, at 4000 rpm)	4 bars or above (typically)
Cylinder head warpage limit	
Except M40 engine	0.10 mm
M40 engine	0.03 mm
Minimum cylinder head thickness (do not resurface the head to a thickness less than listed)	
M10 and M30 engines	128.6 mm
M20 engines	124.7 mm
M40 engine	140.55 mm

Valves

Valve stem diameter (standard)	
M10 and M30 engines	8.0 mm
M20 engine	7.0 mm
M40 engine	
Intake	6.975 mm
Exhaust	6.960 mm
Minimum valve margin width	
Intake	1.191 mm
Exhaust	1.98 mm
Valve stem maximum lateral movement (see text)	0.787 mm
Valve face angle	
Intake	45°
Exhaust	45°

Procedures Of Engine Overhaul

Sebastian Brünink



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Table of Contents Procedures Of Engine Overhaul

1. Understanding the eBook Procedures Of Engine Overhaul
 - The Rise of Digital Reading Procedures Of Engine Overhaul
 - Advantages of eBooks Over Traditional Books
2. Identifying Procedures Of Engine Overhaul
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Procedures Of Engine Overhaul
 - User-Friendly Interface
4. Exploring eBook Recommendations from Procedures Of Engine Overhaul
 - Personalized Recommendations
 - Procedures Of Engine Overhaul User Reviews and Ratings
 - Procedures Of Engine Overhaul and Bestseller Lists
5. Accessing Procedures Of Engine Overhaul Free and Paid eBooks
 - Procedures Of Engine Overhaul Public Domain eBooks
 - Procedures Of Engine Overhaul eBook Subscription Services
 - Procedures Of Engine Overhaul Budget-Friendly Options
6. Navigating Procedures Of Engine Overhaul eBook Formats

- ePub, PDF, MOBI, and More
 - Procedures Of Engine Overhaul Compatibility with Devices
 - Procedures Of Engine Overhaul Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Procedures Of Engine Overhaul
 - Highlighting and Note-Taking Procedures Of Engine Overhaul
 - Interactive Elements Procedures Of Engine Overhaul
 8. Staying Engaged with Procedures Of Engine Overhaul
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Procedures Of Engine Overhaul
 9. Balancing eBooks and Physical Books Procedures Of Engine Overhaul
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Procedures Of Engine Overhaul
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Procedures Of Engine Overhaul
 - Setting Reading Goals Procedures Of Engine Overhaul
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Procedures Of Engine Overhaul
 - Fact-Checking eBook Content of Procedures Of Engine Overhaul
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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