

Ford F-150 1997-2003 Workshop Manual



Remove the cylinder head bolts and...



...carefully lift the cylinder head off the engine block and place it in a safe location.

Follow the fuel system procedure before disconnecting the fuel lines. For more information, see the appropriate section in the workshop manual.

1. The fuel system should be drained.
2. Disconnect the negative battery cable and disconnect the appropriate refrigerant recovery/recycling machine.
3. Remove the intake manifold.
4. Remove the intake manifold.
5. Remove the timing chains from the engine.
6. Remove the exhaust manifold.
7. Remove the fan belt from the timing belts, then disconnect and slide the lower timing belt to remove the water pump head.
8. Remove the cylinder head bolts, then lift the cylinder head from the engine block.
9. Remove the cylinder head gasket and clean the engine block surface.

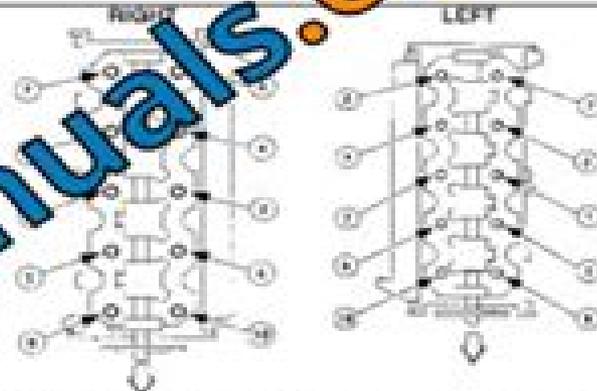
To install:

WARNING
Cylinder head bolts must be tightened with the correct torque. They are tapered. Do not reuse them and do not use the correct torque.

10. Turn the crankshaft to position the top end of the 1st cylinder piston.
11. Place and tighten the cylinder head in three steps in sequence. Tighten the cylinder head gasket with the correct torque. Then, install the cylinder head and the intake manifold. Connect the fuel system hoses.

Be sure to tighten the head bolts in three steps:

10. Tighten the cylinder head bolts in the sequence shown in three steps as follows:
 - i. Step 1: Tighten to 40 ft-lb (54 Nm).
 - ii. Step 2: Tighten to 60 ft-lb (81 Nm).
 - iii. Step 3: Tighten to 80 ft-lb (108 Nm).



Tighten the cylinder head bolts in three steps using the sequence shown—4 ft-lb and 5 ft-lb engines.

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Be sure to tighten the



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