Siemens SIMATIC Step 7 Programmer's Handbook

This handbook is a collection of programming overviews, notes, helps, cheat sheets and whatever that can help you (and me) program a Siemens PLC.

If you have experience with Siemens then please contribute.

Siemens Website Quick Links

This is a listing of tutorials and manuals found on the Siemens automation website that will get you started on the SIMATIC Step 7 software for S7-300 and S7-400 systems. From a new users perspective I've only heard disparaging comments about finding the right information on the Siemens' website. I have to agree. Its information overload at it's best. There's a lot of different stuff there thrown together and found in different spots with very long URL addresses to add to the confusion.

Have no fear. We're here to help. So we'll look at the essentials for your journey.

- The software if you haven't got it yet
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Of course the best type of training is the hands on type but if that's not an option then you'll need to start

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