

- ERP - Business Systems
- Email, Web Services
- Security Services - Active Directory (AD), Identity Services (IAM)
- Network Services - DNS, DHCP
- Call Manager

**Enterprise Zone  
Levels 4-5**

**Physical or Virtualized Servers**

- Patch Management
- AD Server
- Application Server
- Remote Desktop Gateway Server

**Next Firewall**

- Active Directory
- Inter-zone traffic segmentation
- ACLs, IPS and IDS
- VPN Services
- Portal and Remote Desktop Services proxy

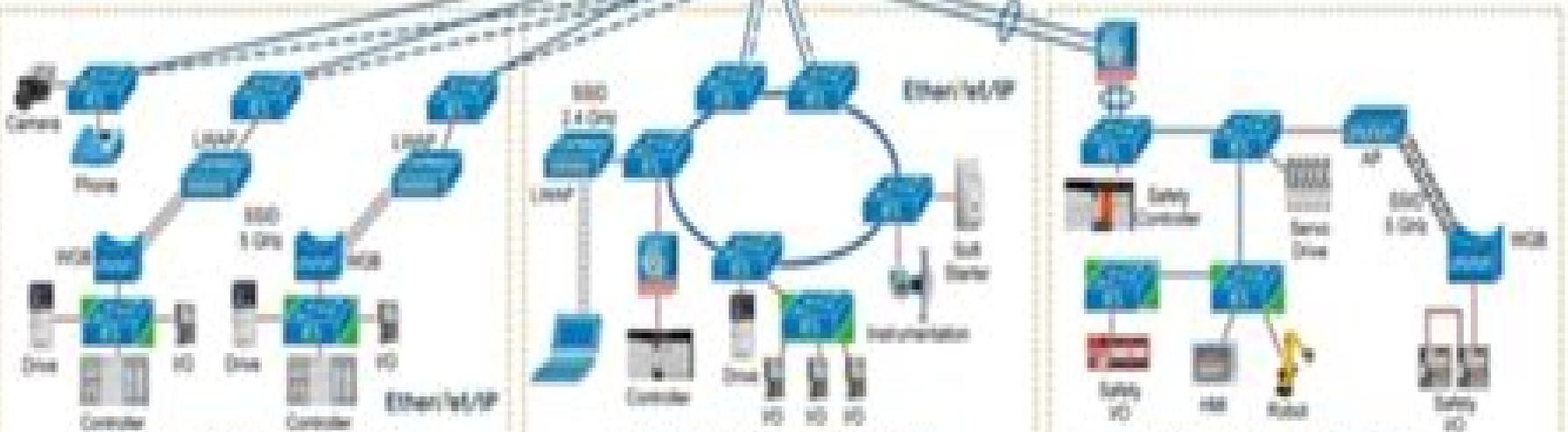
**Industrial  
Demilitarized Zone  
(DMZ)**

**Physical or Virtualized Servers**

- Factory/field application servers and services platform
- Network & Security Services - DNS, AD, DHCP, Identity Services (IAM)
- Storage Array

**Industrial Zone  
Levels 0-3  
(Plant-wide Network)**

**Level 3 - Site Operations  
(Control Room)**



**Cell/Area Zone - Levels 0-2**

Redundant Star Topology - Five Line Redundancy  
Unified Wireless LAN  
Five Modbus Slave Enclosures

**Cell/Area Zone - Levels 0-2**

Ring Topology - Device Level Ring (DLR) Protocol  
Unified Wireless LAN  
Five Modbus Slave Enclosures

**Cell/Area Zone - Levels 0-2**

Linear/Star Topology  
Autonomous Wireless LAN  
Five Modbus Slave Enclosures

EtherCAT/IP

# Networking Fundamentals For Industrial Control Systems

**Durgesh Kalya**



## **Networking Fundamentals For Industrial Control Systems:**

Decoding **Networking Fundamentals For Industrial Control Systems**: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Networking Fundamentals For Industrial Control Systems**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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