

# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.358 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 miles/s = 299.79 M m/s			

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRA. LET. SYN.	STO. MET. SYN.	
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.			
	0.20	0.0079		1.70	0.0669		4.70	0.1850		80	.80
	0.22	0.0087		1.75	0.0689	1/16	4.75	0.1875		79	.78
	0.25	0.0099		1.80	0.0710	1/8	4.80	0.1900		78	.76
	0.28	0.0110		1.85	0.0730	3/16	4.85	0.1925		77	.74
	0.30	0.0118		1.90	0.0748	1/4	4.90	0.1950		76	.73
	0.32	0.0125		1.95	0.0768	5/16	4.95	0.1975		75	.72
	0.35	0.0136		2.00	0.0787	3/8	5.00	0.2000		74	.71
	0.38	0.0150		2.05	0.0807	7/16	5.05	0.2025		73	.70
	0.42	0.0165		2.08	0.0827	1/2	5.10	0.2050		72	.69
	0.45	0.0177		2.12	0.0846	5/8	5.15	0.2075		71	.68
	0.48	0.0189		2.20	0.0866	3/4	5.20	0.2100		70	.67
	0.50	0.0197		2.25	0.0890	1 1/4	5.25	0.2125		69	.66
	0.52	0.0205		2.30	0.0910	1 1/2	5.30	0.2150		68	.65
	0.55	0.0217		2.35	0.0934	1 3/4	5.35	0.2175		67	.64
	0.58	0.0230		2.40	0.0958	2	5.40	0.2200		66	.63

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DRA. LET. SYN.	STO. MET. SYN.	
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.			
	6.70	0.2637		12.40	0.4881		19.00	0.7480		50	4.80
1/16	6.80	0.2697	1/8	12.70	0.5000	1/4	19.25	0.7578		49	4.75
	6.90	0.2756	3/16	13.00	0.5118	3/8	19.50	0.7676		48	4.70
	7.00	0.2815	1/4	13.30	0.5236	1/2	19.75	0.7774		47	4.65
	7.10	0.2875	5/16	13.60	0.5354	3/4	20.00	0.7872		46	4.60
	7.20	0.2935	3/8	13.90	0.5472	1	20.25	0.7970		45	4.55
	7.30	0.2995	7/16	14.20	0.5590	1 1/4	20.50	0.8068		44	4.50
	7.40	0.3055	1/2	14.50	0.5708	1 1/2	20.75	0.8166		43	4.45
	7.50	0.3115	5/8	14.80	0.5826	1 3/4	21.00	0.8264		42	4.40
	7.60	0.3175	3/4	15.10	0.5944	2	21.25	0.8362		41	4.35
	7.70	0.3235	7/8	15.40	0.6062	2 1/4	21.50	0.8460		40	4.30
	7.80	0.3295	1 1/8	15.70	0.6180	2 3/8	21.75	0.8558		39	4.25
	7.90	0.3355	1 1/4	16.00	0.6298	2 1/2	22.00	0.8656		38	4.20
	8.00	0.3415	1 1/2	16.30	0.6416	2 3/4	22.25	0.8754		37	4.15
	8.10	0.3475	1 3/4	16.60	0.6534	3	22.50	0.8852		36	4.10
	8.20	0.3535	2	16.90	0.6652	3 1/4	22.75	0.8950		35	4.05

SIZE AND LETTER SIZES

# Zeus Engineering Book

**Lingjun Ying**



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