

Efficient real-time remote data propagation mechanism for a Component-Based approach to distributed manufacturing

V. Barot*, S. McLeod, R. Harrison, and A. A. West

Abstract— Manufacturing Industries face a crucial change as products and processes are required to, easily and efficiently, be reconfigurable and reusable. In order to stay competitive and flexible, situations also demand distribution of enterprises globally, which requires implementation of efficient communication strategies. A prototype system called the “Broadcaster” has been developed with an assumption that the control environment description has been engineered using the Component-based system paradigm. This prototype distributes information to a number of globally distributed partners via an adoption of the circular-based data processing mechanism. The work highlighted in this paper includes the implementation of this mechanism in the domain of the manufacturing industry.

The proposed solution enables real-time remote propagation of machine information to a number of distributed supply chain client resources such as a HMI, VRML-based 3D views and remote client instances regardless of their distribution nature and/or their mechanisms. This approach is presented together with a set of evaluation results. Authors’ main concentration surrounds the reliability and the performance metric of the adopted approach. Performance evaluation is carried out in terms of the response times taken to process the data in this domain and compared with an alternative data processing implementation such as the linear queue mechanism. Based on the evaluation results obtained, authors justify the benefits achieved from this proposed implementation and highlight any further research work that is to be carried out.

Keywords— Broadcaster, circular buffer, Component-based, distributed manufacturing, remote data propagation.

I. INTRODUCTION

GLOBALISATION has led the manufacturing industries to face a crucial change from a vendor’s to a customer market. Since it is a customer who controls the global market, change in their demands and expectations results into a dramatic fluctuation to the entire production process. In order to stay competitive by satisfying customer demands and expectations, industries must shorten their product life cycles, reduce the time to market their products, add variations to their products, satisfy customer demands quickly and reduce their investment costs. Furthermore, these consequences imply more

complex products, faster changing products and faster introduction of products [1].

Modern manufacturing production systems have to respond quickly to these continuous changes to meet the demands faced in this emerging agile manufacturing environment [2]. This requires systems to easily be reconfigurable to accommodate changes in the production process [3], [4], and geographically distribute manufacturing activities in order to stay competitive and flexible [5]. A good communication strategy has to be adopted to satisfy the requirements identified by this distribution of manufacturing activities. Manufacturing information must be delivered efficiently in soft real-time basis to a number of global supply chain engineering partners regardless of their distribution nature and / or their mechanisms. In order to achieve this, a prototype system has been developed at Loughborough University. This prototype is called “Broadcaster”, which has been designed as a data propagation tool. Its aim is to efficiently deliver real-time manufacturing information to a number of remote distributed partners regardless of their geographic locations or implementation mechanisms.

The main aim of this paper is to highlight the implementation of an efficient data propagation mechanism presented for the “Broadcaster” prototype. This is to distribute information from the manufacturing sources to the remote manufacturing destinations, reliably without compromising the performance metric. The description of this approach is presented together with some evaluation results which are obtained from this implementation. The work concentrates particularly on the reliability and performance of this adopted mechanism. This paper is organised as follows. The next section describes the Component-Based automation approach followed by the section three which details the data propagation mechanism together with the algorithm which has been implemented. Section four shows the overall test bed set up used to obtain the evaluation results. Conclusions are drawn in the section five of this paper, and based on the results obtained, benefits and further work is justified.

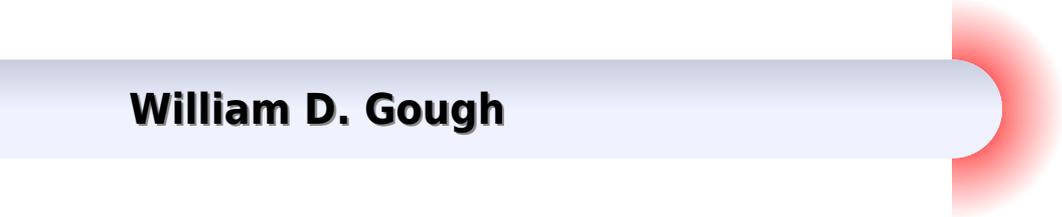
II. COMPONENT-BASED FOUNDATION

Component-Based (CB) approach not only meets the manufacturing requirements identified in the section one of this paper, but it also addresses the reconfiguration and reuse problems faced by the manufacturing industry [4]. CB paradigm aims to replace the existing widely used PLC based

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Flow Modeling And Runner Design Optimization In Turgo

William D. Gough



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Methods for Design Optimization Using High Fidelity Turbulent Flow Simulations Chaitanya Anil Talnikar, 2015 Design optimization with high fidelity turbulent flow simulations can be challenging due to noisy and expensive objective function evaluations The noise decays slowly as computation cost increases therefore is significant in most simulations It is often unpredictable due to chaotic dynamics of turbulence in that it can be totally different for almost identical simulations This thesis presents a modified parallel Bayesian optimization algorithm designed for performing optimization with high fidelity simulations It strives to find the optimum in a minimum number of evaluations by judiciously exploring the design space Additionally to potentially augment the optimization algorithm with the availability of a gradient a massively parallel discrete unsteady adjoint solver for the compressible Navier Stokes equations is derived and implemented Both the methods are demonstrated on a large scale transonic fluid flow problem in a turbomachinery component

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Table of Contents Flow Modeling And Runner Design Optimization In Turgo

1. Understanding the eBook Flow Modeling And Runner Design Optimization In Turgo
 - The Rise of Digital Reading Flow Modeling And Runner Design Optimization In Turgo
 - Advantages of eBooks Over Traditional Books
2. Identifying Flow Modeling And Runner Design Optimization In Turgo
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Flow Modeling And Runner Design Optimization In Turgo
 - User-Friendly Interface
4. Exploring eBook Recommendations from Flow Modeling And Runner Design Optimization In Turgo
 - Personalized Recommendations
 - Flow Modeling And Runner Design Optimization In Turgo User Reviews and Ratings
 - Flow Modeling And Runner Design Optimization In Turgo and Bestseller Lists
5. Accessing Flow Modeling And Runner Design Optimization In Turgo Free and Paid eBooks
 - Flow Modeling And Runner Design Optimization In Turgo Public Domain eBooks
 - Flow Modeling And Runner Design Optimization In Turgo eBook Subscription Services
 - Flow Modeling And Runner Design Optimization In Turgo Budget-Friendly Options
6. Navigating Flow Modeling And Runner Design Optimization In Turgo eBook Formats

- ePub, PDF, MOBI, and More
 - Flow Modeling And Runner Design Optimization In Turgo Compatibility with Devices
 - Flow Modeling And Runner Design Optimization In Turgo Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Flow Modeling And Runner Design Optimization In Turgo
 - Highlighting and Note-Taking Flow Modeling And Runner Design Optimization In Turgo
 - Interactive Elements Flow Modeling And Runner Design Optimization In Turgo
 8. Staying Engaged with Flow Modeling And Runner Design Optimization In Turgo
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Flow Modeling And Runner Design Optimization In Turgo
 9. Balancing eBooks and Physical Books Flow Modeling And Runner Design Optimization In Turgo
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Flow Modeling And Runner Design Optimization In Turgo
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Flow Modeling And Runner Design Optimization In Turgo
 - Setting Reading Goals Flow Modeling And Runner Design Optimization In Turgo
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Flow Modeling And Runner Design Optimization In Turgo
 - Fact-Checking eBook Content of Flow Modeling And Runner Design Optimization In Turgo
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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